

Xylene gas sensor based on Au-loaded $\text{WO}_3\cdot\text{H}_2\text{O}$ nanocubes with enhanced sensing performance

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ABSTRACT

In this work, Au was employed as an ideal dopant to obtain enhanced sensing performance of xylene gas sensor. Firstly, the as-prepared Au-doped $\text{WO}_3\cdot\text{H}_2\text{O}$ powder was synthesized by a facile and efficient hydrothermal method. Then various techniques including X-ray Diffraction (XRD), Scanning Electron Microscopy (SEM), Transmission Electron Microscopy (TEM) and Energy Dispersive X-ray Spectrometer (EDX) were employed to investigate the morphology, microstructure, crystalline nature and chemical compositions of the as-prepared Au-doped $\text{WO}_3\cdot\text{H}_2\text{O}$ nanomaterials. The morphologies of the nanomaterials could be easily controlled by changing the atomic percentage (at%) of Au (0.15 at%, 0.30 at%, 0.45 at%) in the precursor solutions. And it has been attested that the 0.30 at% Au-doped $\text{WO}_3\cdot\text{H}_2\text{O}$ -based sensor realized higher gas response of 26.4–5 ppm xylene at 255 °C, faster response/recovery speed and stronger selectivity to target gas compared with the unloaded one. Furthermore, the detection limit could be as low as 200 ppb level. Hence, Au-loaded $\text{WO}_3\cdot\text{H}_2\text{O}$ nanomaterial could be a promising material applied in xylene gas sensor.

Also, the mechanism involved in the improving xylene sensing properties of Au/ $\text{WO}_3\cdot\text{H}_2\text{O}$ was discussed.

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1. Introduction

Gas sensors which constitute a very common and important class of electronic components are employed to trace specific pollutant or toxic gases reliably and expediently [1]. So gas sensors are needed for a wide range of applications including gauging the air pollution (e.g., greenhouse gas monitoring), supervising indoor air quality at a level for daily life (e.g., detection of alcohol and carbon monoxide) [2], monitoring toxic gas and gas composition in industrial production [3,4]. Including these gases, Volatile Organic Compounds (VOCs) accounts for a very large proportion. Around 200 types of VOCs, such as toluene, benzene, xylene, ethanol and acetone, are not only polluted the environment but also directly harmful to human's health [5]. Xylene, a colorless toxic gas, is inevitable and common in diverse coatings additives, various kinds

of adhesives, refining of combustion gas fuel and production of synthetic fiber, rubber and plastic. Xylene is not only harmful to environment [6] but also considered to affect human health and security seriously [7] even in very low concentrations. Long-term exposure to xylene can cause health problems to human beings such as headache, dizzy, drowsiness, dermatitis and discomfort of the eyes which will end in cancer sometimes [6]. So it is weighs a lot to design a high performance xylene gas sensor. With continuous researches, plenty of high properties gas sensors in detecting $\text{CH}_3\text{CH}_2\text{OH}$ [8,9], CH_3COCH_3 [10,11], H_2S [12,13], etc. have been obtained. However, researches on xylene detecting are not enough and the selective detection of this specific gas still remains a great challenge. This is due to the reactions between ionized oxygen species (O^{2-} , O^- , or O_2^-) and gases with similar physico-chemical properties such as xylene, toluene and benzene can induce similar chemoresistive changes [14–16] that result in increase of the resistance in p-type oxide semiconductors or decrease of the resistance in n-type oxide semiconductors. Therefore, great efforts are required to focus on the fabrication of reliable and practical xylene gas sensor.

It is generally known that binary oxides such as SnO_2 [17,18], ZnO [19,20], Fe_2O_3 [21,22], Co_3O_4 [23,24], TiO_2 [25–27], NiO [28],

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etc. are typical metal oxide semiconductors (MOFs) that have been widely chosen as gas-sensing materials in recent years due to their unique electrical properties [14,15,29,30]. Sensors based on these materials show the advantages of high sensitivity, low cost, simple manufacture, fast response/recovery speed, long life, low sensitive to humidity as well as simple circuit [31]. And, these MOFs may become ideal gas sensing materials after overcoming disadvantages such as high operating temperature, poor selectivity and sharpening competitive edge by improving sensitivity and accelerating response/recovery speed [32].

Herein, we take advantage of Au-doped $\text{WO}_3 \cdot \text{H}_2\text{O}$ in this paper to detect xylene because of its special electrical properties. Various methods have been studied to synthesize this tungsten oxide compounds such as ion-exchange method [26], sol-gel [33,34], chemical vapour deposition [35,36], laser deposition [32,38,39], sputtering [33,40,41] and thermal evaporation [42,43]. However, it is common understandledge that finding out a method to resolve problems of high selectivity, fast response/recovery speed and good sensitivity at the same time is difficult in the case of gas sensors based on pure $\text{WO}_3 \cdot \text{H}_2\text{O}$. An effective route above is doping pure materials with an appropriate noble metal, which can increase the material porosity, thus increasing the specific surface area suitable for gas adsorption and consequently the sensor response [44–47]. Therefore, in this paper, the cube-like $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanocrystals were successfully synthesized by a simple, effective and economical hydrothermal method at a low temperature of 120 °C for 24 h. Then Au [48–50] was introduced as a dopant to improve the properties of the sensor in this work. As it can be seen, throughout the whole process, no special equipment was employed to provide high temperature and vacuum condition which was demanded in past researches [51,52], so the device can be fabricated with low cost. Compared with the xylene gas sensor based on pure $\text{WO}_3 \cdot \text{H}_2\text{O}$, the response of Au-doped $\text{WO}_3 \cdot \text{H}_2\text{O}$ gas sensor to 5 ppm increased from 6.3 to 26.4, the response/recovery time was reduced obviously which was much faster than most reported researches [34,44,53] and selectivity was ameliorated as well. At last the possible mechanism about the improvement in the xylene sensing properties by introducing the Au dopant was discussed.

2. Experimental

2.1. Chemical reagent

In this experiment, $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ (Sodium Tungstate Dihydrate) and HAuCl_4 (Four gold acid) were supplied by the Sinopharm Chemical Reagent Co. Ltd. $\text{HOOC}(\text{CHOH})_2\text{COOH}$ (tartaric acid) was obtained from Beijing Chemicals Works. All the starting materials were of analytical grade and used without any further purification processes.

2.2. Synthesis process

Firstly, $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanocubes were synthesized by a hydrothermal reaction [54,55] in the following sequence. In a typical process, 30 mL distilled water was used to dissolve $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ (0.5 g) under magnetical stirring for 20 min at room temperature to get transparent solution. Later, 8 mL HCl aqueous solution of 3 mol/L (M) was added and the reagent was dissolved completely by stirring the solution for another 10 min. Then, different amounts of 0.01 M HAuCl_4 solution were added into solutions to give different doping concentration of Au. After that, 0.7 g tartaric acid was introduced. Next, the stock solution was transferred into a 50 mL Teflon-lined stainless steel autoclave to react under hydrothermal conditions at 120 °C for 24 h in sequence. Finally, the resulting product was washed several times with distilled water by the means

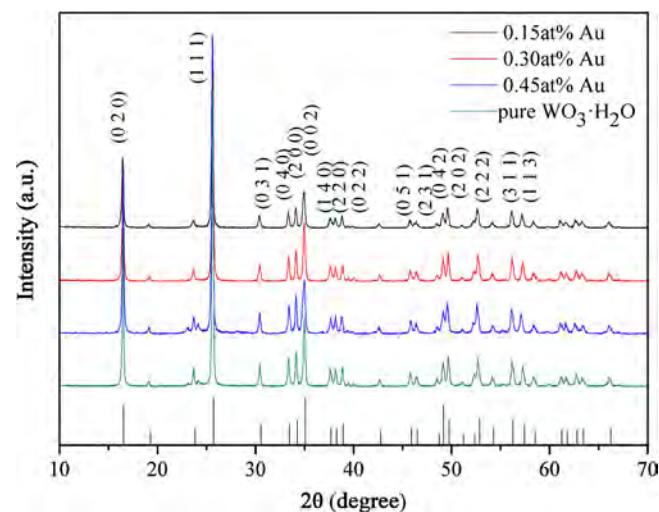


Fig. 1. XRD patterns of $\text{WO}_3 \cdot \text{H}_2\text{O}$ samples with 0 at%, 0.15 at%, 0.30 at% and 0.45 at% Au loading.

of centrifuging to remove the ions and then dried at 60 °C in air overnight.

2.3. Characterization

The crystallite structures and chemical components of the samples were investigated by analyzing the wide angle X-ray Diffraction (XRD) patterns obtained with an X-ray Diffractometer (Shimadzu XRD-6000, Cu K α radiation) and Energy Dispersive X-ray spectrogram (EDX) obtained on a JEM-ARM200F. Then a field-emission Scanning Electron Microscopy (SEM, XL30ESEM FEG) and Transmission Electron Microscope (TEM, JEOL JEM-3010) were applied to investigate the morphologies and microstructures of samples respectively.

2.4. Fabrication and measurement of sensors

The details of the sensor fabrication and the gas-sensing measurement process were similar to our previous report [37]. The as-prepared material was mixed with distilled water in a weight ratio of 4:1 evenly and then the mixture was ground in a mortar to form the corresponding paste. And the obtained paste was coated uniformly using a brush-coating method to form continuous thin film on alumina ceramic tube. On the tube, two Au electrodes were printed previously with Pt lead wires attached to both of the electrodes, and a micro-heater was inserted through the hollow centre of the ceramic tube to provide variable operating temperature of the gas sensor by tuning the heating voltage.

Next, the gas-sensing test was carried out on a CGS-8 intelligent gas sensing analysis system (Beijing Elite Tech Co. Ltd., China). And on a regular basis, the response value (S) of sensors based on n-type semiconductors is defined as $S = R_a/R_g$ for reducing gases and $S = R_g/R_a$ for oxidizing gases, where R_a is the resistance of sensors in air while R_g is the resistance in the presence of the test gas. Furthermore, the response time (τ_{res}) is defined as the duration time required for a sensor to reach 90% of the total resistance change when confront target gas (R_a to $R_a - 90\% \times (R_a - R_g)$) while the recovery time (τ_{rec}) is the time consumed to recover the resistance to 90% of the total resistance change (R_g to $R_g + 90\% \times (R_a - R_g)$) [56,57].

3. Results and discussion

3.1. Characterization

The phase and structural features of as-prepared pure, 0.15 at%, 0.30 at% and 0.45 at% Au-doped $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanoparticles were analyzed by the XRD. As we can figure out in Fig. 1, inasmuch as the fairly low concentrations of the dopant that below the detection limit of XRD, four kinds of as-prepared materials showed similar curve patterns. The spectrum peaks could be indexed to (020), (111), (031), (200), (040) and (002) which suggested that all characteristic peaks were originated in $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanoparticles without relating to impurities compared with No. 43-0679 of the Joint Committee on Powder Diffraction Standards card (JCPDS). Moreover, the sharp and intense diffraction peaks in patterns demonstrated the high crystallinity of the products while the broadening of the peaks was ascribed to the small size of the nanoparticles.

Fig. 2 shows a typical EDX spectrum of 0.30 at% Au/ $\text{WO}_3 \cdot \text{H}_2\text{O}$ which confirmed the existence of the elements Si, O, W and Au. Besides, the Si element signal in the spectrum was attributed to such nanomaterial was pasted on the silicon wafer.

The XPS was introduced in order to illuminate the chemical state of the elements existed in the sample. 0.3 at% Au/ $\text{WO}_3 \cdot \text{H}_2\text{O}$ was selected to carry out a wide scan between 0 and 1200 eV as shown in Fig. 3a. Fig. 3b shows the binding energy of W 4f_{7/2} and W 4f_{5/2} were determined to be 36.0 and 37.90 eV, respectively, which well agree with literature values for W⁶⁺ [58]. O 1 s XPS peaks are shown in Fig. 3c. The intense that is observed at 530.5 eV peak can be assigned to the presence of “O²⁻” ions. And the second peak that is observed at 531.9 eV can be described as the existence of “O⁻” ions [58]. As shown in Fig. 3d, the gold chemical state has two separate peaks located at 84.0 and 87.7 eV which are due to Au 4f_{7/2} and Au 4f_{5/2} transitions, respectively. The peaks located at 84.0 and 87.7 eV were in good agreement with the spin-orbit splitting component of Au (4 f_{7/2}) level in metallic Au [59,60].

Next, in order to gain a deeper understanding of the morphology and size distribution of $\text{WO}_3 \cdot \text{H}_2\text{O}$ -based nanoparticles, SEM and TEM were introduced. Fig. 4(a, c, e, g) showed the low-magnification SEM images of the pure, 0.15 at%, 0.30 at% and 0.45 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ precursors. From the images, it can be observed that the pure $\text{WO}_3 \cdot \text{H}_2\text{O}$ particles with small agglomerates have a rather uniform size as well as near-cube shape. The number of irregular crystal increased as expected with increase of the loading concentration. Fig. 4(b, d, f, h) showed the corresponding high magnification SEM images. Moreover, the average diameters of $\text{WO}_3 \cdot \text{H}_2\text{O}$ particles were calculated to be 87–90 nm, 290–300 nm, 308–340 nm, and 550–560 nm for the 0 at%, 0.15 at%, 0.30 at% and 0.45 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ precursors, respectively. Furthermore, the TEM image of the nanoparticles displayed in Fig. 5a revealed that the surfaces of 0.30 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanocrystals were clean and smooth and the dark spots immobilized on the surface uniformly and tightly were speculated to be Au NPs. Then, HRTEM result displayed in Fig. 5b confirmed this hypothesis for the lattice spacing of dark spots were measured to be about 0.236 nm corresponding to the (111) plane of Au, while the spacing between adjacent lattice planes marked was 0.347 nm, which could be indexed to the (111) plane of $\text{WO}_3 \cdot \text{H}_2\text{O}$. Its corresponding selected-area electron diffraction (SAED) pattern (Fig. 5c) shows that the Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ powder was single crystalline in structure. The corresponding miller indices were accordingly indexed into the corresponding diffraction pattern, which directly related with XRD diffraction peaks (JCPDS File no. 43-0679) in Fig. 1.

In order to study the sample's surface area, the BET surface area was determined by measuring the corresponding nitrogen adsorption-desorption isotherms, which are shown in Fig. 6. Fig. 6 shows a high relative pressure that the curve exhibits a type IV

isotherm with an H3 hysteresis loop according to the Brunauer-Deming-Deming-Teller (BDDT) classification. The BET surface area of the 0.3at% Au/ $\text{WO}_3 \cdot \text{H}_2\text{O}$ is determined to be 17.1 m²/g.

3.2. Gas sensing properties

In order to appraise the potential practicality and reliability of the Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ -based gas sensors, we carried out the investigation of fundamental gas sensing properties in the sections below. Firstly, as we know, the gas sensing performances depended on not only gas atmosphere but also operating temperature. In a more specific explanation, the highest gas sensor response would be gotten within a certain range of temperatures with operating temperature changing continuously. Fig. 7 shows the dynamic responses of gas sensors based on 0, 0.15, 0.3 and 0.45 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ composite nanomaterials to 5 ppm xylene to different operating temperatures. The optimum operating temperatures of all the samples were found to be 255 °C. And among three Au loaded devices, the one loaded by 0.3 at% Au showed the highest sensitivity ($S = 26.4$), which was 3 times larger than that of pure one ($S = 6.3$). Fig. 8 displayed the responses of sensors based on pure and Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanomaterials to xylene with various concentration from 1 to 20 ppm at corresponding operating temperature. It could be easily found out that in whole concentration range, the response values of three Au-loaded gas sensors were much higher than that of the pure $\text{WO}_3 \cdot \text{H}_2\text{O}$ gas sensor.

In additional, to better understand the improvement in gas sensing properties of sensors through loading, we quantified the response and recovery rates to 1–20 ppm xylene at corresponding optimum operating temperature of the sensors based on pure and Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanostructures by comparison. As shown in Fig. 9a and b, the response and recovery speeds for all xylene concentrations were enhanced after loading, and them were faster than a great many of recent reports as shown in Table 1. As shown in Fig. 9c, when the concentration of xylene was 1 ppm, the sensitivity of 0.3 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ gas sensor reached 8.1 while the pure one obtained only 2.2. With the further growth of concentrations to 20 ppm, the sensitivity of 0.3 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ gas sensor reached a quite high value of 36 compared with 13.2 of the pure one. It can be seen in inset Fig. 9c that a linear relationship between the response and xylene concentration was observed in range of 100–800 ppb. The detection limit of xylene for the sensor based on the 0.30 at% Au/ $\text{WO}_3 \cdot \text{H}_2\text{O}$ was estimated to be approximately 200 ppb, when the criterion for gas detection was set to $R_a/R_g > 1.5$.

Finally, in order to confirm the improvement in selectivity, we carried out a response comparison of the sensors based on pure and 0.30 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanomaterials to 5 ppm different target gases. As show in Fig. 10, the responses values of the sensor based on pure $\text{WO}_3 \cdot \text{H}_2\text{O}$ to seven different kinds of target gases showed small differences that didn't obtain sufficient selectivity. In contrast, 0.30 at% Au-loaded gas sensors showed a quite significant selectivity to this specific gas owing to its higher response to xylene (26.5) in compare with the response to toluene (3.3), formaldehyde (2.47), acetone (3.87), ethanol (1.22), ammonia (1.2), benzene (1.05) nitrogen dioxide (3.47) and hydrogen sulfide (1.12).

3.3. Gas sensing mechanism

As an n-type semiconductor metal-oxide, free electrons are the main charge carriers for $\text{WO}_3 \cdot \text{H}_2\text{O}$. Hence, the performance of the $\text{WO}_3 \cdot \text{H}_2\text{O}$ -based xylene sensor is on the strength of the surface interactions between adsorbed oxygen and the target gas that result in resistance variation [68,69]. The principle can be interpreted by Wolkentein's model [70] as shown in Fig. 9. Supposedly, there are serial reactions involved in the gas sensing process of

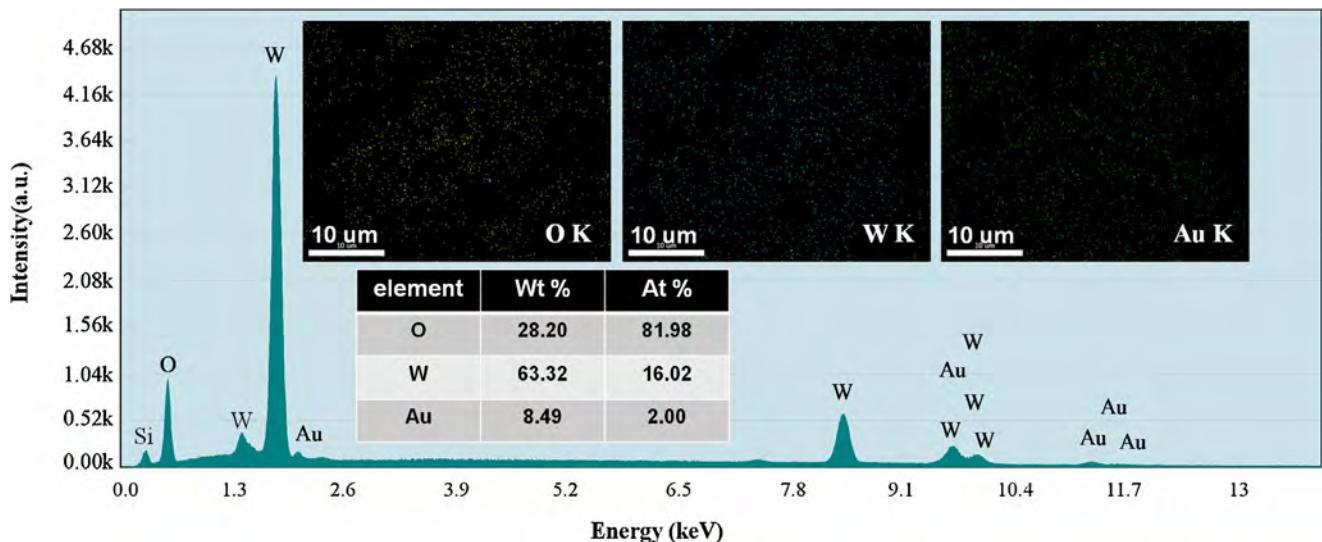
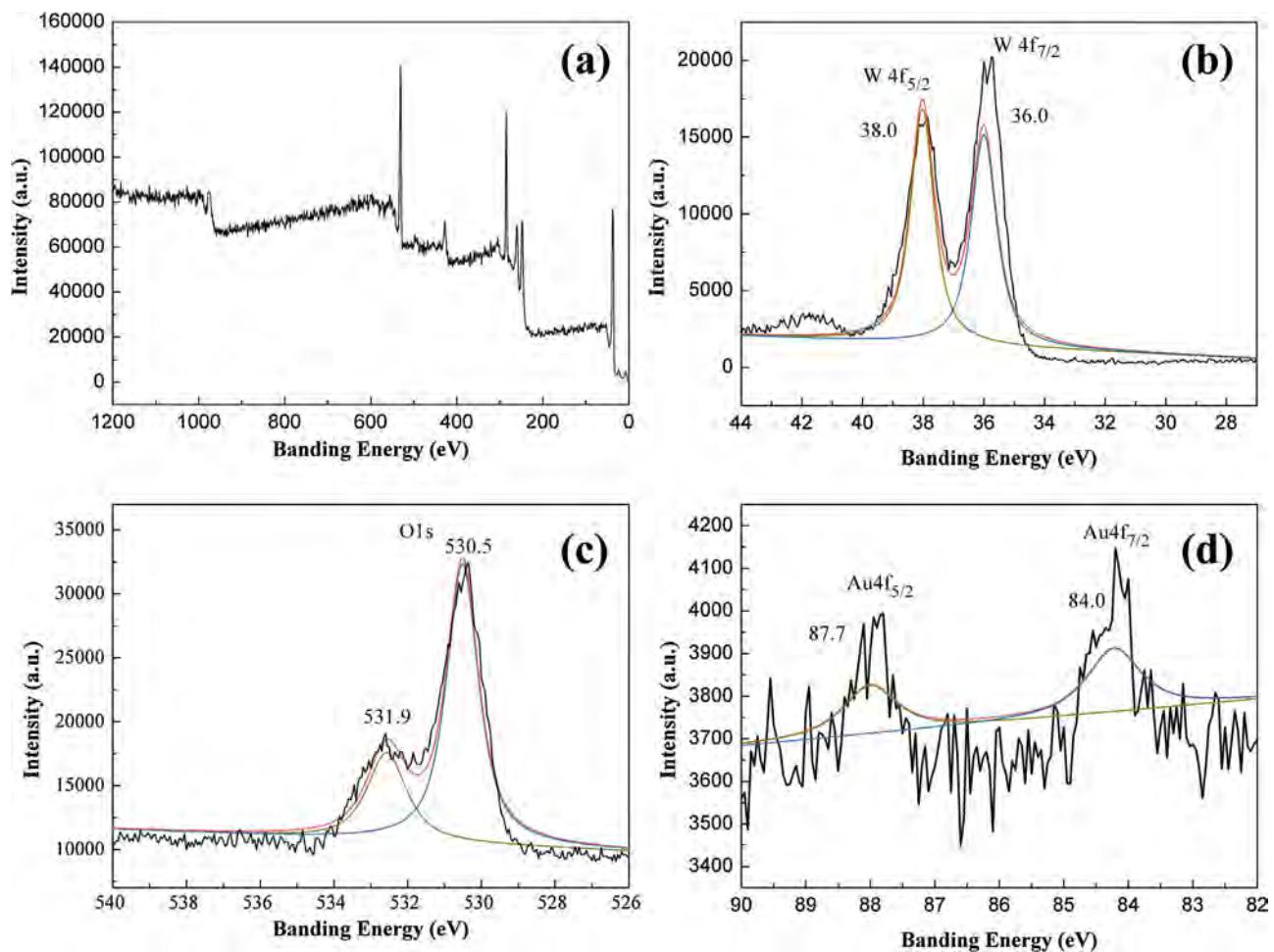
Fig. 2. EDX image of 0.30 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$.

Fig. 3. (a) full survey scan spectrum of the sample; (b) W 4f; (c) O 1s; (d) Au 4f.

this kind of metal-oxide: adsorption–oxidation–desorption. When exposed to air at a proper operating temperature, $\text{WO}_3 \cdot \text{H}_2\text{O}$ particles can adsorb oxygen molecules on the surface, and the electrons from the conduction band of particles will be trapped by O_2 to form negative oxygen ions (O_2^- , O^- and O^{2-}) [71]. These reactions bring about the formation of a thick electron-depletion region that results

in high resistance of the sensor consequently. The reactions can be described using the following equations [72]:



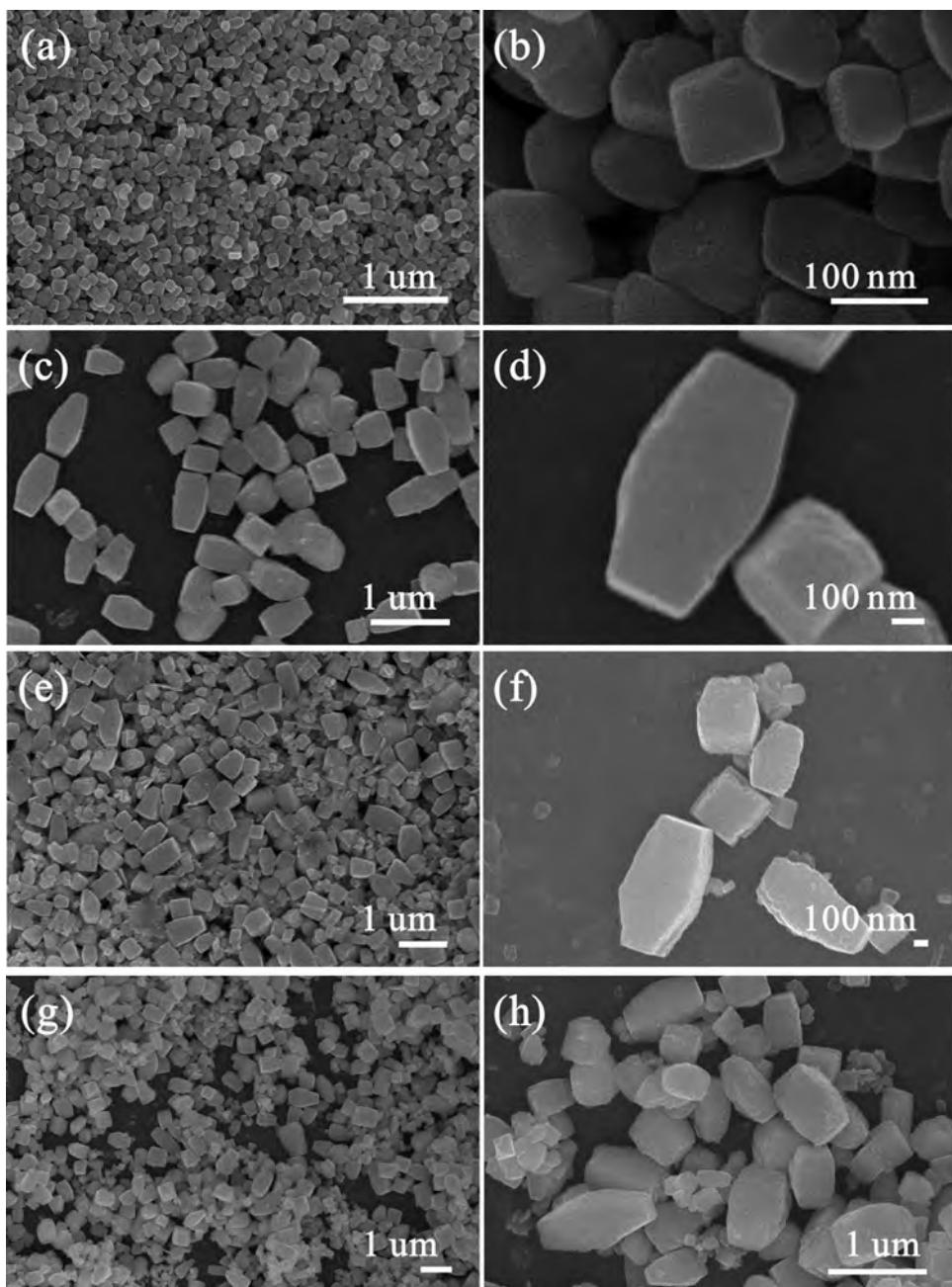
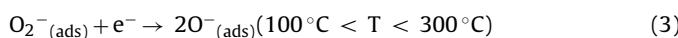


Fig. 4. SEM images of $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanostructures: (a), (b) 0 at%; (c), (d) 0.15 at%; (e), (f) 0.30 at%; (g), (h) 0.45 at% Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$.

Table 1

Performance comparison of various gas sensors toward xylene.

Materials	Xylene (ppm)	Response time	Recovery time
our experiment	10	1s	1s
Ni doped TiO_2 bowl-like submicron particles [61]	100	9 s	1.2 s
$\alpha\text{-MoO}_3/\alpha\text{-Fe}_2\text{O}_3$ heterostructure [62]	100	87 s	190 s
mesoporous $\alpha\text{-Fe}_2\text{O}_3$ nanostructures[63]	1000	1 s	13 s
double-layered thin film and Ni-deposited porous alumina [64]	10	20 s	300 s
$\alpha\text{-MoO}_3$ nanobelts [65]	100	7 s	87 s
aryl-bridged polysilsesquioxane thin films coupled to gold nanoparticles [66]	30	6–9 min	26–30 min
Co_3O_4 Nanofibers [67]	100	15 s	22 s



When $\text{WO}_3 \cdot \text{H}_2\text{O}$ -based sensors are exposed to the target gas, xylene molecules will be adsorbed on the surface of the particles and oxidized by oxygen species (O_2^- , O^- and O^{2-}) to form CO_2 and H_2O . Thus, electrons are released back to the conduction band of

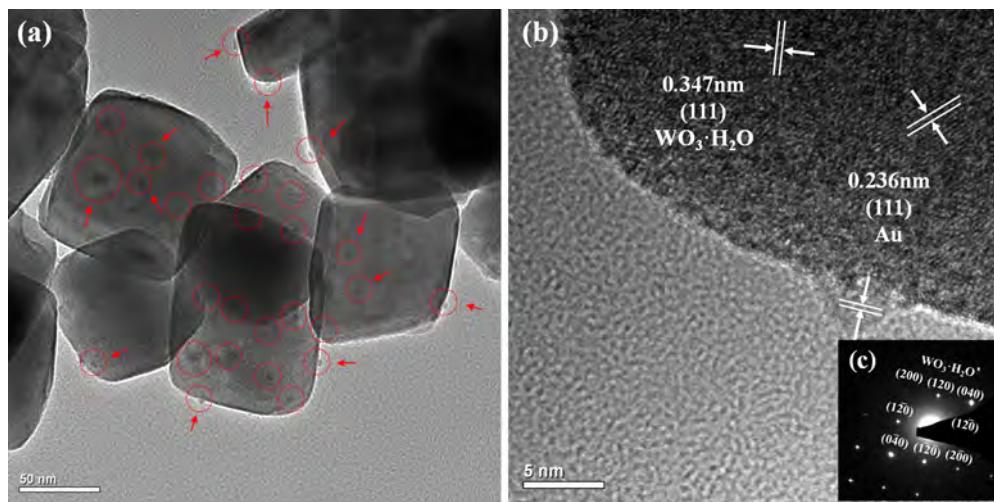


Fig. 5. (a) Typical TEM image of 0.30 at% Au-loaded $\text{WO}_3\cdot\text{H}_2\text{O}$; (b) HRTEM image taken from (a); (c) the corresponding SAED pattern.

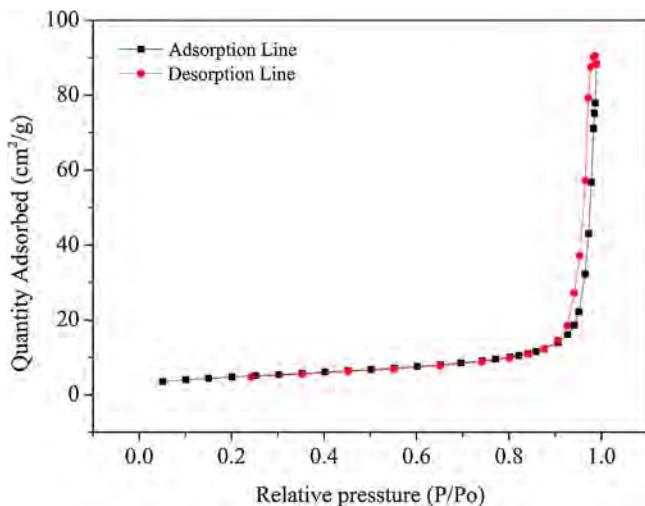
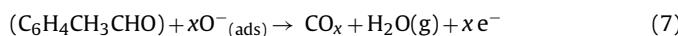
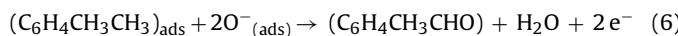
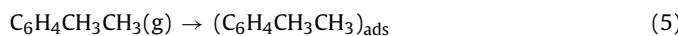


Fig. 6. Typical N_2 adsorption-desorption isotherms of 0.30 at% Au-doped $\text{WO}_3\cdot\text{H}_2\text{O}$.

$\text{WO}_3\cdot\text{H}_2\text{O}$ which leads to a great increase in the density of charge carriers. Then the electron depletion layer narrows down, after that, the resistance of $\text{WO}_3\cdot\text{H}_2\text{O}$ reduces as a consequence. Here are some possible equations of methyl groups because the reactions of xylene are complex [42,73]:



Furthermore, as the model mentioned above, when the operating temperature increases, higher response will be achieved because of the activation of negative oxygen ions and adsorbed molecular oxygen. However, if temperature continues to increase and exceeds the certain optimum temperature, the adsorption of exothermic gas becomes difficult and gas molecules begin to desorb in large quantities as well that leads to a reducing in sensor response [74,75]. Thus, the optimum temperature is a balance of activation and desorption.

According to the analysis of the possible gas sensing mechanism, the first reason for the enhancement in gas sensing performance of Au loaded $\text{WO}_3\cdot\text{H}_2\text{O}$ -based xylene gas sensor is that Au reacts as a catalyst [76,77]. When the methyl groups of xylene connected to the benzene ring are oxidized, they are dehydrogenated by the

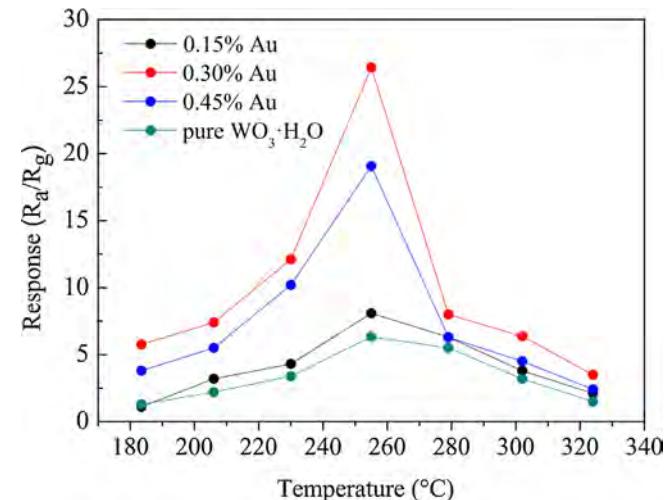


Fig. 7. Optimum working temperature of the sensors to xylene gas at a concentration of 5 ppm.

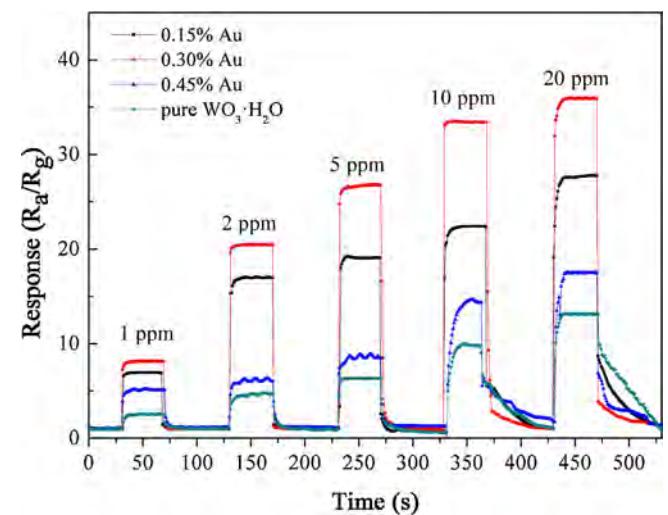


Fig. 8. Gas-sensing transients to 1–20 ppm xylene operated at optimal operating temperature.

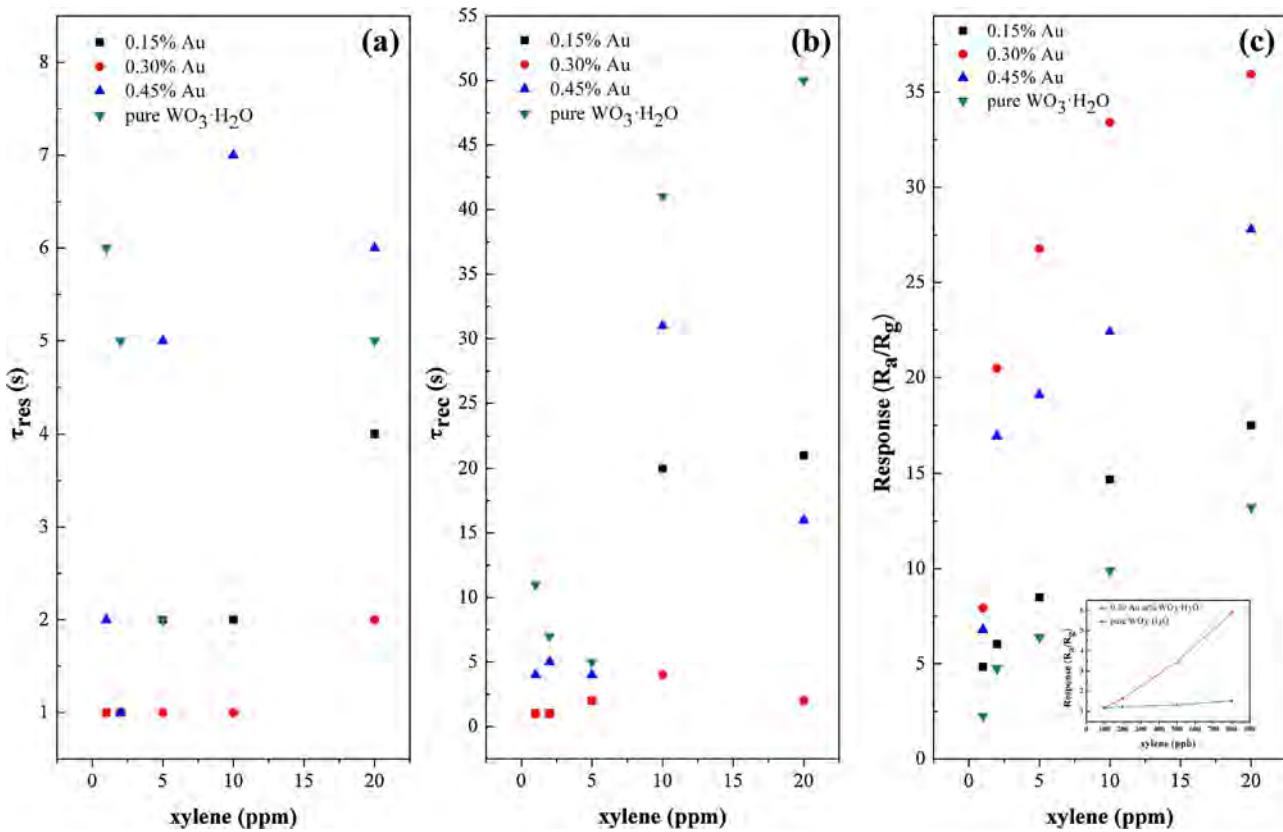


Fig. 9. (a) Response time and (b) recovery time of WO₃·H₂O samples to 1–20 ppm xylene, (c) responses of pure and 0.30 at% Au-loaded WO₃·H₂O versus xylene concentrations (1–20 ppm).

oxygen ions attached to the surface of the materials first. The activation of Au can lower enthalpy change of dehydrogenation of xylene, which can lead to higher response. Therefore, the activity energy decreases while the sensing reaction is accelerated (Eq. (6)) leading an enhanced performance.

Secondly, the model of spill-over effect is introduced to explain the effect of noble metal additives on metal oxide-based gas sensors [78]. Separate metallic nanoparticles on the surface of the supporting metal oxide play an important role to enrich the surface or the interface, which leads to the enhancement of the chemical activity of xylene and oxygen molecules to make them easier to be absorbed and reacted with on the surface. The responsible sensing reaction, such as the reaction of xylene with pre-adsorbed oxygen ions, takes place at the surface of the host metal oxide which determines the release of electrons to the conduction band of the semiconducting metal oxide.

Thirdly, the enhanced xylene sensing properties may be attributed to Schottky junction between Au and WO₃·H₂O. When Au and WO₃·H₂O contact with each other, they would joint together to form Schottky junction at the interface due to different band gaps and work functions [79,80]. Because the sensing reactions happen on the surface of nanomaterials, this Schottky junction will remarkably enhance the gas sensing performance as expected [81]. As illustrated in Fig. 9b, when exposed to xylene ambient, a thicker electron depletion layer will be obtained on the surface region and interfaces of Au and WO₃·H₂O compared with the pure one. As a result, the target gases are allowed to react with more adsorbed oxygen ions. Thus, more trapped electrons can return to the conduction band of the WO₃·H₂O leading to larger change in resistance which means a higher response. Hence, we deduce that Au may be the reason for enhanced performance to xylene (Fig. 11).

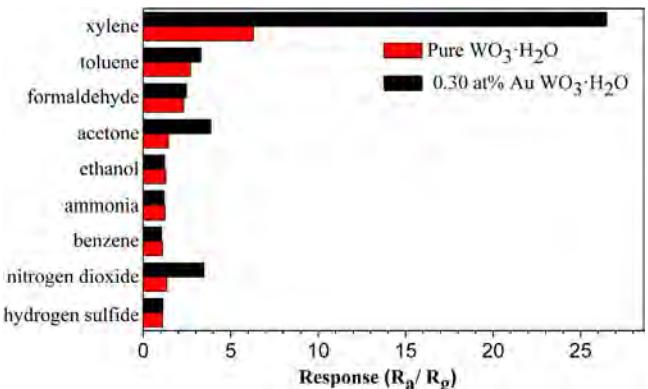


Fig. 10. Responses of the pure and 0.30 at% Au-loaded WO₃·H₂O exposed to 5 ppm different target gases at their optimal operating temperature.

Besides, we suppose that quantum-well effect plays an important role in gas sensing process. As shown in Fig. 12b, when Au was loaded onto the surface of WO₃·H₂O, they would joint together to form band bending at the interface due to the different work functions. The nanoscale multilayered sensing material composed of Au and WO₃·H₂O which two alternating nanoscale layers used in this paper developed multiple band bending which could be seen as quantum well as shown in Fig. 12a. When the material is exposed to atmosphere, electrons are constrained in quantum-wells, which results in decrease of the number of free carriers and increase of resistance. When the material is exposed to xylene, the target gas would react with oxygen ions absorbed on the surface of gas sensing material and a great number of free electrons are released. As a result, the band bending degree and the potential barriers are

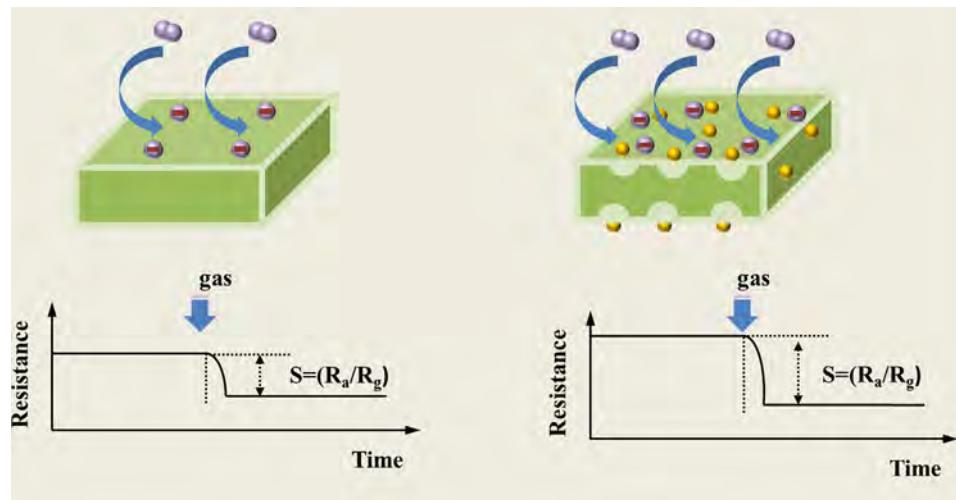


Fig. 11. Schematic diagrams of the sensing mechanism of (a) pure; (b) Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$.

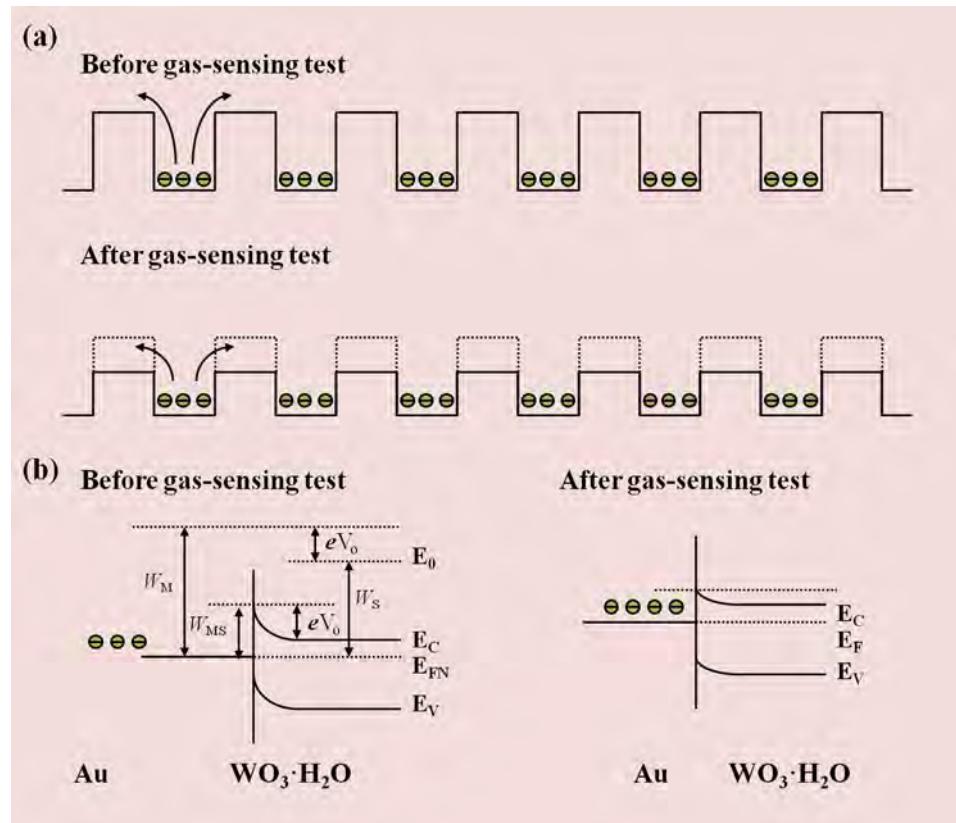


Fig. 12. (a) Schematic diagrams of quantum well changing of Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ before and after gas-sensing test; (b) changing of work function, band energy, and potential barrier before and after gas-sensing test.

reduced, the depth of field of quantum well becomes shallow, so the constrained electrons could get over the potential barrier easily, which leads to the increase of the number of free carriers and decrease of resistance of material. Furthermore, in two dimensional quantum well, as the migration of electrons was constrained in one-dimensional, the moving speed of electrons increases obviously leading to an accelerated response rate. We know that VOCs gases have carbon hydrogen bonds and Au nanoparticles have catalytic effect for dehydrogenation reaction [76,77]. The plane structure and the π -conjugate system of the benzene ring in xylene makes it more easily react with oxygen ions absorbed in the surface of Au-

loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ than other VOCs gas. Hence, Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ can sense in selective to VOCs category especially to xylene.

4. Conclusions

In summary, we demonstrated a facile and efficient hydrothermal method in this paper to synthesize Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ nanomaterials at the temperature as low as 120 °C without the assistance of any expensive equipment to provide high temperature and vacuum condition. Compared with the pure $\text{WO}_3 \cdot \text{H}_2\text{O}$ gas sensor, it can be confirmed that the 0.3 at% Au-loaded WO_3

gas sensors exhibit enhanced xylene sensing properties, including higher response (26.4–5 ppm xylene), faster response/recovery characteristics and better selectivity. At the same time, 0.3 at% Au-loaded WO_3 gas sensors exhibited low optimum temperature and low detection limit. The excellent gas sensing performance of Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ sensor might be attributed to the synergistic effects of catalysis of Au nanoparticles and the presence of Au/ $\text{WO}_3 \cdot \text{H}_2\text{O}$ Schottky junction. The results certified that Au-loaded $\text{WO}_3 \cdot \text{H}_2\text{O}$ gas sensor is a promising candidate for a good performance xylene sensor.

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