



Tungsten trioxide nanotubes with high sensitive and selective properties to acetone



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ABSTRACT

WO₃ nanotubes have been successfully synthesized by electrospinning and followed by calcination. The synthesized WO₃ nanotubes have been characterized by scanning electron microscope (SEM) and X-ray powder diffraction (XRD). Based on the experimental results, the average diameter of the WO₃ nanotubes is about 200 nm. Gas sensors based on WO₃ nanotubes were made in order to investigate their gas sensing properties. The gas sensing measurements were evaluated toward different concentration of some gases including acetone, ethanol, methanol, ammonia, hydrogen, carbon monoxide and butane at 250 °C. The results reveal that the WO₃ nanotubes are promising acetone sensing material owing to their high response and good selectivity.

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1. Introduction

Tungsten trioxide is an important n-type semiconductor with wide band gap of 2.5–3.0 eV [1]. A lot of efforts have been made to investigate its applications in electrochromic materials [2], photocatalysts [3] and electrodes for solar cells [4]. Besides, tungsten trioxide has been widely used to detect toxic gases and volatile organic compounds [5–7]. Recent years, due to the promising applications in the field of gas sensing, a lot of studies have been made to investigate WO₃ [8,9]. However, most studies were focused on WO₃ nanoplate [10], thick films [8] and nanofibers [11]. To the best of our knowledge, WO₃ nanotubes, especially made by electrospinning have never been reported. The morphology of materials has a big influence to their properties [12]. Tubular nanostructures often possess a big surface to volume, which have been demonstrated to present an excellent gas sensing performance. For instance, due to the nanotubes, ZnO [13], SnO₂ [14] and In₂O₃ [15] are all have been reported on their excellent gas response.

Acetone is a toxic and explosive gas. In the condition of 300 ppm acetone gas, acetone will do obviously harm to the mucous membrane. If an adult living in the circumstance with acetone

(12,000 ppm × 4 h), the toxic symptoms will appear. Therefore, the acetone sensor with fast response and recovery time maybe has the value of practical application. In this work, we prepared WO₃ nanotubes via the electrospinning and followed by calculation. A possible formation mechanism of WO₃ nanotubes was proposed. Moreover, the gas sensor was made to investigate the gas sensing properties of WO₃ nanotubes. The results reveal that the WO₃ nanotubes can be the potential materials to detect acetone.

2. Experimental

2.1. Materials

Tungsten chloride (≥99%), N,N-dimethylformamide (DMF, ≥99.9%) and ethanol (≥99.5%) were purchased from Aladdin (China). Polyvinyl pyrrolidone (PVP, Mw = 13,00,000) was purchased from Sigma–Aldrich (U.S.A.).

2.2. Samples preparation and measurement

Tungsten trioxide nanotubes were synthesized through a single capillary electrospinning method. Firstly, 1 g tungsten chloride was mixed with 9 g N,N-dimethylformamide and magnetic stirred for 30 min vigorously. Then 2.2 g polyvinylpyrrolidone was added into the above solution and continued to stir for 30 min. Subsequently,

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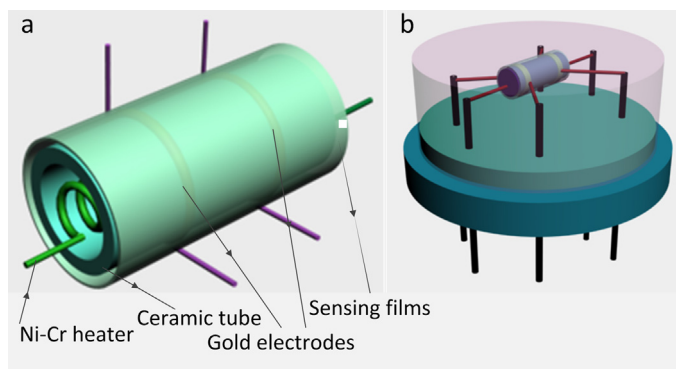


Fig. 1. The schematic of the sensor.

2.0 g ethanol was added into above solution and stirred for 10 h to obtain the precursor solution. At last, the precursor solution was load into a syringe and the pinhead was connected to a high-voltage power supply. 15 kV was provided between the syringe (anode) and the collector (a flat aluminum foil connected the cathode). The composite fibers in the form of non-woven mats were collected, followed by calcination at 550 °C for 3 h at the heating rate of 1 °C/min.

The structure of the nanotubes was analysis by X-ray diffraction conducted on XRD-6000 X-ray diffractometer (XRD, XRD-6000, SHIMADZU, Japan) with $\text{CuK}\alpha 1$ ($\lambda = 1.5406 \text{ \AA}$) radiation. The morphology of nanotubes was performed on a JSM-6701F instrument (SEM, JSM-6701F, JEOL, Japan).

The gas sensors were prepared as follows and also described in our previous work [16]. Firstly, the as-synthesized materials were mixed with deionized water in a weight ratio of 100:20 to form a paste. Then, the paste was coated onto a ceramic tube on which a pair of Au electrodes was previously printed. A Ni-Cr heating wire was placed through the tube to form a heater to provide the working temperature. The gas sensors were dried and aged before the first measurement. The sensor was aged at 260 °C for 7 days to make sure the sensitivity stable. The schematic of the sensor is provided in Fig. 1. The gas sensing properties tests of WO_3 were operated on CGS-8 intelligent gas-sensing analysis system (Beijing Elite Tech Co., Ltd., China).

The value of the response was defined as $S = R_a/R_g$. R_a was the resistance of the sensor in the air. R_g was the resistance of the sensor in the mixture of the target gas and air. The time taken by the sensor to achieve 90% of the total resistance change was defined as the response time in the case of response (target gas adsorption) or

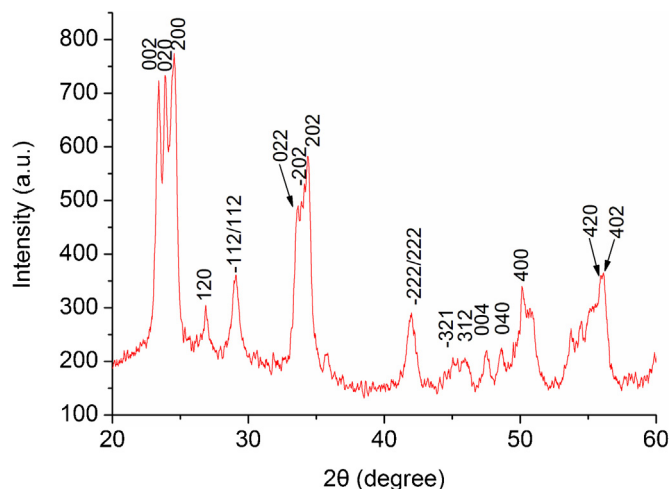


Fig. 3. XRD patterns of WO_3 nanotubes.

the recovery time in the case of recovery (target gas desorption) [17].

3. Result and discussion

3.1. Morphological and structural characteristics

The morphology of WO_3 nanotubes was characterized by SEM, which was shown in Fig. 2. From Fig. 2, it can be seen that the morphology of the WO_3 is one dimensional nanotube. The average diameter of nanotubes is about 200 nm. The surface of the nanotubes is rough and full of protuberances. The structural of nanotubes and protuberances can provide more space that makes electrons which on the surface of WO_3 react with target gas. This structural may have an enhancement for the sensitivity.

The result of typical power XRD pattern is shown in Fig. 3. From Fig. 3 we can see that all the prominent diffraction peaks are indexed to the pure monoclinic WO_3 . The diffraction peaks are all agreed with JCPDS card of No. 72-0677, which indicating that the WO_3 nanotubes are high purity. The lattice constants of $a = 7.306 \text{ \AA}$, $c = 7.692 \text{ \AA}$. According to the Debye formula

$$D = \frac{K\lambda}{\beta \cos(\theta)} \quad (1)$$

where D it the crystallite size, K is 0.89, λ is the wavelength of X-ray radiation ($\lambda = 0.15406 \text{ nm}$) and β is the full width at half-maximum of diffraction peak at 2θ . From the XRD pattern, the highest three diffraction peaks (002), (020), (200) and (120) diffraction peaks

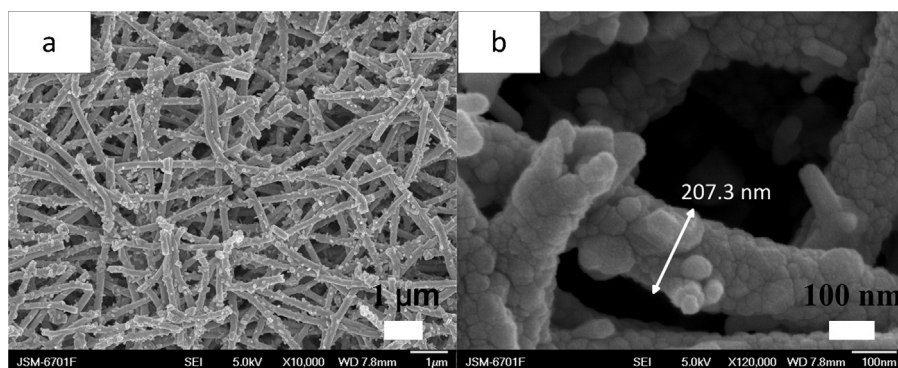


Fig. 2. SEM images of WO_3 nanotubes under (a) low- and (b) high-magnification.

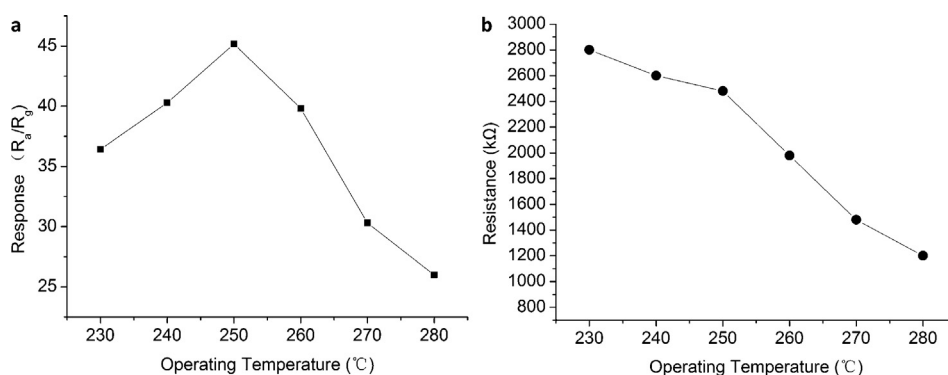


Fig. 4. Relationship (a) between the responses of gas sensors and operating temperatures to 100 ppm acetone, and (b) between the sensor resistances in the air and operating temperature.

were chosen to calculate the average size of WO_3 grains. The grain size is calculated by the four peaks, respectively. The average crystallite size of WO_3 nanotubes is about 15.1 nm, which was taken from the four peaks average value [18,19].

3.2. Possible formation mechanism

The formation of WO_3 nanotubes during electrospinning is maybe affected by the heating course. Especially the heating rate has a big effect to the formation of WO_3 nanotubes [13,20]. At the relatively low temperatures, the oxidation reaction rate on the surface is faster than that the inside due to the heating process was conduct externally. It makes the WCl_6 where on the surface was first oxygenated. Moreover, in the course of annealing, the incompletely volatile organic solvents in the nonwovens were also decomposed firstly on the fiber surface. This phenomenon leads to organic solvents with WCl_6 where in the fiber permeated toward the surface. Then more of the WCl_6 was oxygenated around the surface of fiber. With the increase of temperature, the inner WCl_6 was oxygenated and expanded for the strain strength. Gradually, WO_3 nanotubes were formed. The structural of protuberances may be ascribed to the decomposition of PVP annealing. During the course of annealing, PVP was broken down into some kinds of gas and released into the air from the fiber. The protuberant regions were formed due to the PVP decomposition from its surrounding. Besides, the interaction between the oxidation of WCl_6 and the decomposition of PVP may also have an effect to the formation of protuberances.

3.3. Gas sensing properties

Gas sensing experiments were operated to locate the optimum temperature condition for acetone test. Fig. 4a shows the relationship between the responses of gas sensors and operating temperatures to 100 ppm acetone. From Fig. 4a it can be seen that the highest response can be observed at 250 °C. The tendency of the constants show that the response of WO_3 nanotubes gas sensor increases and reaches its highest response at 250 °C, then decreases with the increasing temperature. The response is about 45.2 at 250 °C. 250 °C was chosen as the working temperature for the next experiments. Fig. 4b shows the relationship between the sensor resistance in the air (ambiance temperature was about 23 °C and the relative humidity was about 40%) and operating temperature. It can be observed that with the operating temperature increases, the resistance of sensor decreases. This phenomenon can be attributed to the carrier concentration growth rate exceeded the reduction rate of migration rate.

Response and recovery time are very important for the gas sensor practical application. Fig. 5 shows the response and recovery

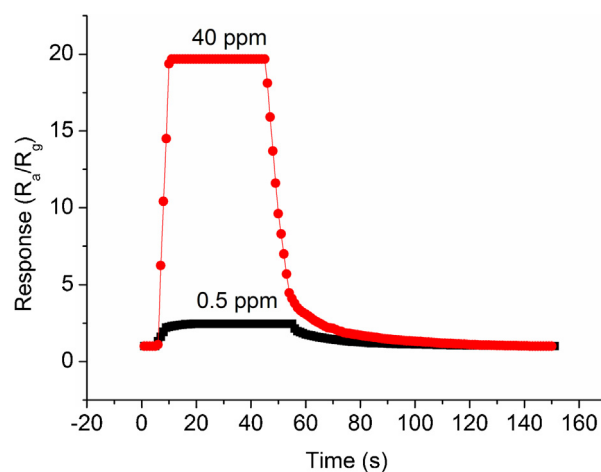


Fig. 5. Response–time curves of WO_3 nanotubes gas sensor to different concentrations of acetone at 250 °C.

time curve for 0.5 and 40 ppm acetone. The responses of 0.5 and 40 ppm acetone are about 2.5 and 19.7. The response and recovery times are all about 5 s and 22 s, which are fast enough for practical application.

Fig. 6 shows the responses of WO_3 nanotubes gas sensor to different concentrations acetone. Sensors were exposed to different

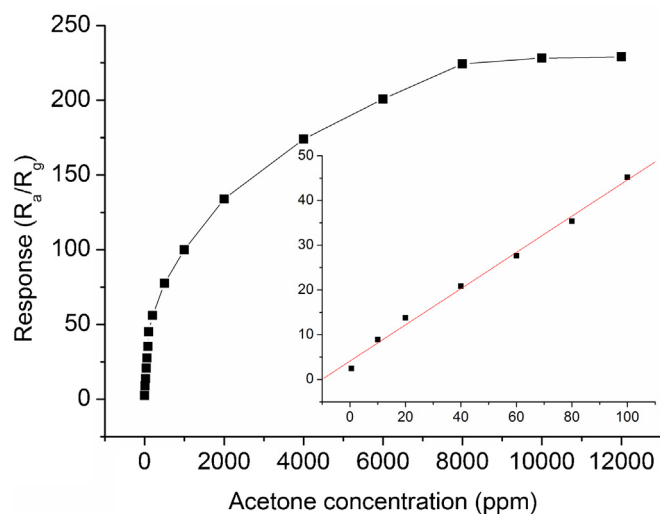


Fig. 6. Responses of WO_3 nanotubes gas sensor to different concentrations of acetone.

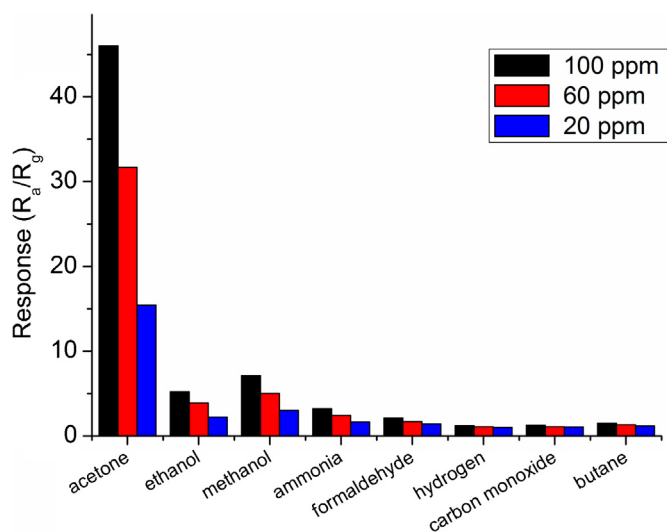


Fig. 7. Response of WO₃ nanotubes sensor to 100 ppm, 60 ppm, 20 ppm acetone, ethanol, methanol, ammonia, formaldehyde, hydrogen, carbon monoxide and butane at 250 °C.

acetone concentrations at 250 °C. The responses of WO₃ nanotubes gas sensor increase fast from 0.5 ppm to 100 ppm, which like a line. With the acetone concentrations increase further, the responses increase more and more slowly till 12,000 ppm near saturation. The results reveal that sensor possess a good sensitive to acetone even can detect 0.5 ppm acetone.

Selectivity is also an important characteristic of metal oxide gas sensors for practical application. Fig. 7 shows the responses of sensor to different kinds of gases. Fig. 7 indicates that WO₃ nanotubes sensor has a good selectivity to acetone at 250 °C. Thereinto, the response of sensor to 100 ppm acetone is more than 6 times to ethanol and methanol responses. The responses of WO₃ gas sensor to acetone are prior to other gases, which indicate the WO₃ nanotubes gas sensor have a good selective to acetone.

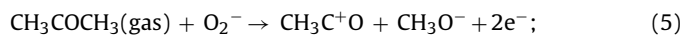
The rare structural of nanotubes with protuberances based on WO₃ possesses an excellent sensitivity to acetone at 250 °C. The sensing properties are prior in response, limit of detection, rate of reaction and selectivity. In this paper, the response is about 45.2–100 ppm acetone. The limit of detection is 0.5 ppm. The reaction time of sensor to 40 ppm acetone is about 5 s. The sensor possesses good selectivity to ethanol, methanol, ammonia, formaldehyde, hydrogen, carbon monoxide and butane. Hence, sensor based on WO₃ nanotubes with protuberances has a good gas sensing properties.

3.4. Gas sensing mechanism

Gas sensing mechanism of WO₃ nanotubes sensors can be explained as follows. The resistances change is controlled by the amount and species of chemisorbed oxygen (O²⁻, O⁻) on the surface. When sensor is exposed in air, O₂ is adsorbed on the sensor surface, which adsorbs electrons from the conduction band from the WO₃. The concentration of electrons in conduction band decreases and electrical conductance of the material decreases [6]. The process can be expressed as follows:



When the sensor is exposed in acetone vapor, the interaction of surface chemisorbed oxygen with acetone vapor, which exists in many forms such as O²⁻ (ads), O₂⁻ (ads), O⁻ (ads) can react in some ways. The acetone vapor reacts with the chemisorbed oxygen and releases electrons back to conduction band and electrical conductance increases. The reaction is as follows:



CH₃CHO is the intermediate product in process of reaction [6].

The high sensitivity is due to the large specific surface area and the amount of chemisorbed oxygen. As far as I know, the open nanostructural has a good effect for oxygen adsorption and possesses the high response. The high sensitivity also can be owed to the morphology of nanotubes and protuberances. In our case, the nanotubes can provide a reaction not the outer but also the inner surface of the materials, which enhance the specific surface area. The structural of protuberances can also enhance specific surface area that makes electrons where on the surface of WO₃ react with acetone. Then the amount of electron which transport along the WO₃ nanotubes are improved. Hence, the gas sensitivity properties are improved.

The selectivity may ascribe to the different gases possessing different energies to adsorption and desorption on the surface of WO₃ nanotubes [21]. The sensor detects a certain gas at different temperatures has different responses. Thus the same sensor can detect different kinds of gases by different working temperature. In this paper, when the operating temperature reaches 250 °C, WO₃ sensor possesses the good selectivity to acetone.

4. Conclusions

WO₃ nanotubes are prepared via electrospinning and followed by calcination. The WO₃ nanotubes sensors have been confirmed to possess a good response to acetone with a short response time. The sensor can detect even down to 0.5 ppm acetone. Otherwise, sensor also possesses a good selective to acetone. All the advantages show that the WO₃ nanotubes nanomaterial have a good potential for gas sensing. WO₃ nanotubes nanomaterial has a potential for the practical application of metal oxide gas sensor.

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