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ZnO/Al₂O₃/CeO₂ composite with enhanced gas sensing performance

Qing-Hong Xu^a, Dong-Mei Xu^a, Mei-Yu Guan^a, Ying Guo^{a,*}, Qi Qi^b, Guo-Dong Li^{b,**}

^a State Key Laboratory of Chemical Resource Engineering, Beijing University of Chemical Technology, P.O. Box 98, Beijing 100029, PR China ^b State Key Laboratory of Inorganic Synthesis & Preparative Chemistry, College of Chemistry, Jilin University, 2699 Qianjin Street, Changchun 130012, PR China

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ABSTRACT

In this paper, two kinds of layered double hydroxides (LDHs), ZnAl LDH and Ce-doped ZnAl LDH, were introduced as precursors to prepare composite oxides for gas sensing studies. Compared with ZnO/Al₂O₃ based from ZnAl LDH, the ZnO/Al₂O₃/CeO₂ composite oxide obtained from Ce-doped ZnAl LDH shows higher gas response to ethanol and shorter response/recovery time as well as remarkable selectivity. The structure, morphology and chemical composition of the gas sensing materials were characterized by X-ray diffraction (XRD), scanning electron microscopy (SEM), high-resolution transmission electron microscopy (HRTEM) and element analysis studies. Raman spectroscopy and X-ray photoelectron spectroscopy (XPS) were used to examine the microstructure and chemical state of the composite oxides sensing materials.

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1. Introduction

Gas sensors are very important in many fields, such as industrial emission, household security, vehicle emission control, environmental monitoring, and food nutrition and safety [1–3]. Among them, ethanol sensors have attracted great attention due to their applications in biomedical, chemical and food industries [4,5], particularly the need for the detection of alcohol on human breath to prevent drunk driving or the leaks in industrial distribution lines to avoid loss [6,7]. Furthermore, since ethanol could serve as a nontoxic organic solvent and has recently been found to play a crucial role as an alternative to automotive fuels, the research focused on ethanol monitoring has became more and more important.

Semiconducting metal oxides, for instance ZnO [8], SnO₂ [4], TiO₂ [9], In₂O₃ [10], Fe₂O₃ [11], V₂O₅ [12], WO₃ [13], CeO₂ [14] etc., have shown considerable impact in gas detection due to their low cost and flexibility in production, simplicity in use, large number of detectable gases and various application fields [15]. However, few of them are suitable to all requirements of gas sensors with high sensitivity, short response and recovery time, low detection limit, good selectivity and long-term stability. For this situation, more recent researches have been focusing on composite materials, for example ZnO–CeO₂ [16], ZnO–SnO₂ [17] and CeO₂–Fe₂O₃ [18,19] etc. Comparing sensors with one component, sensors based on two or more components may have the enhanced gas sensing

** Corresponding author. Tel.: +86 431 85168318.

performance from two aspects: a synergistic effect and/or a heterojunction interaction between these components [20].

Undoubtedly, using layered double hydroxides (LDHs) as precursors and then via a calcined process is an alternative way to prepare composite oxides with desired chemical composition and homogeneous elements distribution. LDHs are synthetic twodimensional nanostructured anionic clays which have a general formula $[M(II)_{1-x}M'(III)_x(OH)_2](A^{n-})_x.yH_2O(M(II)=Zn, Mg, Fe, Co,$ $Ni, etc.; M'(III)=Al, Fe, Cr, Co, Ga, In; A = CO_3^{2-}, NO_3^{-}, Cl^-, etc.)$ [21]. Moreover, some metals ions with M(IV) [22] oxidation states also have the opportunity to form LDHs by partial or even completely replacing M'(III). Since the kinds of metal cations and their proportions can be changed under certain conditions, up to now, more and more composite oxides based on LDH precursors have been prepared successfully and used widely as catalysts or catalyst supports [23], electrode materials [24], magnetic materials [25], etc.

However, to the best of our knowledge, there are only few reports [26] using LDHs as precursors to prepare composite oxides for gas detection applications. As the composite oxides obtained from LDHs precursors have always shown high distribution of metal elements, small crystallite size and high stability against sintering [27], it would have a promising application in gas sensing field if using LDH precursors to prepare composite oxides. Herein, we prepared composite oxides ZnO/Al₂O₃ and ZnO/Al₂O₃/CeO₂ for gas sensing studies by taking the ZnAl layered double hydroxide (ZnAl LDH) and Ce-doped ZnAl layered double hydroxide (Ce-doped ZnAl LDH) as the precursors, respectively. Gas sensing measurements have shown that both composite oxides are sensitive in ethanol detection, in particular ZnO/Al₂O₃/CeO₂ presents a much higher response and shortened response/recovery times to ethanol

^{*} Corresponding author. Tel.: +86 10 64412115.

E-mail addresses: guoying@mail.buct.edu.cn, guoyingbuct@gmail.com (Y. Guo), lgd@jlu.edu.cn (G.-D. Li).

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than ZnO/Al₂O₃ has, which indicates that the doping of Ce in the ZnAl LDH precursor plays an important effect on improving the gas sensing behaviors. Furthermore, ZnO/Al₂O₃/CeO₂ also exhibits superior gas sensing properties to ZnO/Al₂O₃/CeO₂ -mix obtained from the calcination of mixed metallic salts, which indicates that the approach using LDH as the precursor is a feasible and facile way to prepare composite oxides with better gas sensing performance than that obtained from traditional calcination of mixed metallic salts.

2. Experimental

2.1. Preparation of ZnAl LDH and Ce-doped ZnAl LDH

The starting materials were $Zn(NO_3)_2 \cdot 6H_2O$ (99.0% purity from Xilong Chemical Co., Ltd), Al(NO₃)₃ $\cdot 9H_2O$ (99.0% purity from Xilong Chemical Co., Ltd), Ce(SO₄)₂ $\cdot 4H_2O$ (80.0% purity from Beijing chemical plant) and NaOH (96.0% purity from Beijing chemical plant).

The precursor ZnAl LDH was prepared following a classical coprecipitation method. A solution of NaOH (2 M) was added drop wise over 30 min to a solution (50 ml) containing $Zn(NO_3)_2 \cdot 6H_2O$ (2.97 g, 0.01 mol) and $Al(NO_3)_3 \cdot 9H_2O$ (1.50 g, 0.005 mol) with vigorous stirring. The pH value of the solution at the end of addition was 8.0. The resultant precipitate was maintained at 80 °C and kept stirring for 48 h, centrifuged and washed thoroughly with water before being dried at 60 °C for 24 h.

The Ce-doped ZnAl LDH was prepared using a modified procedure based on previous reports [22,28], which is similar to the preparation of ZnAl LDH that using 0.004 mol Al(NO₃)₃.9H₂O and 0.001 mol Ce(SO₄)₂.4H₂O instead of 0.005 mol Al(NO₃)₃.9H₂O.

2.2. Preparation of composite oxides for gas sensing

For the thermal treatment, ZnAl LDH was placed in a muffle furnace and then was calcined at 600 °C for 5 h. After that, the product obtained was named as ZnO/Al₂O₃. Ce-doped ZnAl LDH was heated under the same condition for ZnAl LDH and the obtained gas sensing material was named as ZnO/Al₂O₃/CeO₂.

For comparison, the three salts of $Zn(NO_3)_2 \cdot 6H_2O$, Al $(NO_3)_3 \cdot 9H_2O$ and $Ce(SO_4)_2 \cdot 4H_2O$ were mixed up with the same stoichimetric ratio of metallic elements in $ZnO/Al_2O_3/CeO_2$ by physical blending and then were calcined under the above condition to prepare composite oxide, which was named as $ZnO/Al_2O_3/CeO_2$ -mix.

2.3. Characterization

Elemental analysis of the precursors was performed with a Shimadzu ICPS-7500 inductively coupled plasma emission spectrometer (ICPES). X-ray diffraction (XRD) measurement was performed on a Rigaku XRD-6000 diffractometer, using Cu Ka radiation (λ = 1.5418Å) at 40 kV and 30 mA. Scanning electron microscopy (SEM) images were obtained using a Zeiss SUPRA 55 at 20 kV, with the surface of the samples coated with a thin platinum layer to avoid a charging effect. High-resolution transmission electron microscope (HRTEM) was recorded on a JEOL J-2100 to examine the morphologies, lattice fringes and crystal boundaries of the samples. Raman spectroscopy was recorded on a LabRM Aramis Raman instrument using the line of 532 nm laser at the room temperature. Surface elemental analysis was performed using Thereto VGESCALAB 250 X-ray photoelectron spectroscopy (XPS). The binding energy was corrected by contaminant carbon (C 1s = 284.6 eV) in order to facilitate the comparisons of the values among the different gas sensing materials. Peak fitting is done using XPSEAK 4.1,



Fig. 1. A photograph of the gas sensor of ZnO/Al₂O₃/CeO₂.

with Shirley background and 70% Lorentz–Gaussian convolution product shapes.

2.4. Gas sensing measurements

The test was conducted in a measuring system of chemical gas sensing-8 (CGS-8) in ELITE TECH. In a similar fabrication way to Xu's [8], the composite oxide material was ground in an agate mortar with a little water to form a paste. The paste was coated onto an alumina ceramic tube attached with a pair of Pt electrodes for resistance measurement. A small Ni–Cr alloy coil was placed through the tube as a heater, which provides the working temperature of the gas sensor by varying the heating current. Fig. 1 presents a photograph of the gas sensor of ZnO/Al₂O₃/CeO₂.

The gas response was designated as R_a/R_g , where R_a was the sensor resistance in air (base resistance) and R_g was that in the target gas. The time taken by the sensor resistance to change from R_a to $R_a - 90\% \times (R_a - R_g)$ was defined as response time after the target gas was introduced to the sensor, and the time taken from R_g to $R_g + 90\% \times (R_a - R_g)$ was defined as recovery time after the ambience was replaced by air.

3. Results and discussion

3.1. Structure, morphologies and gas sensing characterization

Fig. 2A shows the XRD patterns of ZnAl LDH and Ce-doped ZnAl LDH. The (003), (006), (009) and (110) diffraction peaks, which correspond to the basal and higher order reflections, appear at 10.08°, 20.10°, 30.14°, 60.37°, respectively. Apparently, the XRD pattern for ZnAl LDH exhibits the characteristic reflections of LDH materials with (00l) peaks, which are evidences for the layered structure [29]. Compared with ZnAl LDH, the strength of diffraction peaks reduce significantly for Ce-doped ZnAl LDH. It is probably difficult for Ce⁴⁺ to replace Al³⁺ staying in the host layer of LDH since the radius of Ce⁴⁺ is much larger than Al³⁺, which leads to the decrease of the crystallinity. Fortunately, the positions of diffraction peaks for Ce-doped ZnAl LDH nearly stay the same as ZnAl LDH, which indicates that the structure of Ce-doped ZnAl LDH has remained the layered structure and no new impure phase appears. Moreover, according to the element analyses (Table S1), the content percent of Ce is 6.14% in Ce-doped ZnAl LDH.



Fig. 2. X-ray diffraction patterns of LDH precursors (A: a – ZnAl-LDH and b – Ce-doped ZnAl LDH) and the calcined LDHs (B: a – ZnO/Al₂O₃, b – ZnO/Al₂O₃/CeO₂ and c – ZnO/Al₂O₃/CeO₂-mix).

Fig. 2B shows the XRD for the calcined products of ZnO/Al₂O₃, ZnO/Al₂O₃/CeO₂ and ZnO/Al₂O₃/CeO₂-mix. As shown in Fig. 2B, the most conspicuous peaks for the calcined ZnAl LDH, ZnO/Al₂O₃, show the presence of diffractions of hexagonal ZnO phase at 31.86° (100), 34.52° (002), 36.34° (101), 47.64° (112) and 56.74° (110). It means that the composite oxide based on ZnO was prepared successfully with a high degree of crystallization. While for ZnO/Al₂O₃/CeO₂ and ZnO/Al₂O₃/CeO₂-mix, their XRD patterns not only show the characteristic peaks for ZnO, but also show the presence of the characteristic diffraction peaks of cubic CeO₂ phase, such as the peaks at 28.55° (111), 33.27° (220), 47.48° (220) and 56.33° (311). The diffraction peaks of (112) and (110) of ZnO. No significant diffractions of Al₂O₃ are observed in the three composite oxides.

The morphologies and microstructures of the obtained composite metal oxides were characterized by SEM and HRTEM. From Fig. 3A several sheets constructed by a number of small particles are clearly observed, which indicates that the oxides were obtained by sacrificing the template of LDHs. As shown in Fig. 3B, these particles mainly present well-crystallized hexagonal crystals with high degree of order. Moreover, as shown in HRTEM images (Fig. 3C), these hexagonal crystals are proved to be the phase of ZnO as the spacing between adjacent lattice planes is 0.24 nm which is corresponding to the (101) planes of wurtzite ZnO. It is clear that the size of ZnO is in a range of 5-60 nm. For the composite oxide obtained from Ce-doped ZnAl LDH, many irregular particles are obviously observed as in the SEM image (Fig. 3D) while the sheets of their precursor are small and not obvious. In the images of HRTEM (Fig. 3E and F), both CeO₂ and ZnO are close to spherical in shape with a homogeneous size at about 10 nm and the interplanar spacing of CeO_2 (111) and ZnO (002) can be easily distinguished. Compared with the ZnO/Al₂O₃/CeO₂, ZnO/Al₂O₃/CeO₂-mix shows irregular morphology and undistinguished boundary in the SEM (Fig. 3G) and HRTEM (Fig. 3H). It is very difficult to determine the shape and size of ZnO/Al₂O₃/CeO₂-mix in Fig. 3H. Only from the amplified image (Fig. 3I), the fringe lattice image belongs to ZnO and CeO₂ could be obviously discerned. That is to say, the composite oxide obtained from physical mixed salts is aggregated and probably in a heterogeneous distribution.

3.2. Raman spectroscopy

Raman spectroscopy was also further employed to study the microstructures of the three composite oxides materials. All of the spectra were collected by at least ten times scanning at different regions. Fig. 4a and b are the Raman spectra of ZnO/Al₂O₃

and ZnO/Al₂O₃/CeO₂, respectively. However, the product obtained from the physical mixed salts presents diverse spectra in Fig. 4c and d, which are the spectra we collected from different regions of ZnO/Al₂O₃/CeO₂-mix. It further indicates that the metallic elements in the composite oxides obtained from LDHs are in a uniform distribution, whereas those obtained from the mixed salts are not, which is in accordance with the SEM and HRTEM images. As shown in Fig. 4a, the ZnO powder phase in ZnO/Al₂O₃ is easily detected by the well-defined Raman scattering bands at 435 cm⁻¹ and 578 cm^{-1} . The band at 435 cm^{-1} can be attributed to the E_2 (high) mode for the wurtize hexagonal phase of ZnO [30,31]. The suppressed band at 578 cm⁻¹ can be attributed to the E₁ (longitudinal optical, LO) mode, which indicates a high crystalline quality and low oxygen vacancy for ZnO [31]. Compared with ZnO/Al₂O₃, the spectrum of ZnO/Al₂O₃/CeO₂ exhibits some new bands at ~460, ~ 600 , ~ 993 and ~ 1041 cm $^{-1}$. The dominated and strong band at 460 cm^{-1} corresponds to F_{2g} vibration of CeO₂ cubic lattice [32]. The presence of a weak and less prominent broad band near 600 cm⁻¹ could be attributed to a doubly degenerate LO of CeO₂. Normally, this band has been linked to oxygen vacancies in the CeO₂ lattice [33]. The Raman band at 993 and 1041 cm^{-1} can be assigned to the stretching vibration band of SO₄²⁻ [34,35], which indicates that a small quantity of sulfates during the synthesis of Ce-doped ZnAl LDH still remained even after calcination.

3.3. X-ray photoelectron spectroscopy

The samples of ZnO/Al₂O₃/CeO₂ and ZnO/Al₂O₃/CeO₂mix have been investigated by XPS technique. As shown in Fig. S1 and Table S2, the peaks of Zn 2p and Al 2p have no significant chemical shifts for ZnO/Al₂O₃/CeO₂ in comparison with $ZnO/Al_2O_3/CeO_2$ -mix. XPS studies of CeO_{2-x} and CeO_2 have been reported by several researchers, where Ce $3d_{5/2}$ and Ce $3d_{3/2}$ levels are composed of 10 various states [36,37]. Fig. 5 presents the fitted curves of Ce for ZnO/Al₂O₃/CeO₂ and ZnO/Al₂O₃/CeO₂-mix, respectively, while we can see these contributed peaks distinctly from Table 1. After the deconvolution of the Ce 3d spectra, the degree of reduction (Ce³⁺ species) can be estimated by the percentage of peak areas for Ce^{3+} in the whole peak areas for Ce^{3+} and Ce⁴⁺ [32]. As shown in Tables S2 and 1, the peaks of Ce 3d in ZnO/Al₂O₃/CeO₂ shift remarkably to low binding energy in comparison with ZnO/Al₂O₃/CeO₂-mix, and the two materials nearly present the same reduction behavior of Ce³⁺.

Fig. 6 shows O 1s spectra of $ZnO/Al_2O_3/CeO_2$ and $ZnO/Al_2O_3/CeO_2$ -mix, respectively. The O 1s is fitted with three peaks, referred to as O_I , O_{II} , O_{III} components (Table 2). Component O_I with binding energy $\approx 532.6 \pm 0.04 \text{ eV}$ is usually attributed



Fig. 3. SEM (A) and HRTEM (B and C) images for ZnO/Al₂O₃, SEM (D) and HRTEM (E and F) images for ZnO/Al₂O₃/CeO₂, SEM (G) and HRTEM (H and I) images for ZnO/Al₂O₃/CeO₂-mix.

to the presence of loosely bound oxygen on the surface of the composite oxide belonging to a specific species, e.g. adsorbed H₂O or adsorbed O₂ [38]. Component O_{III} with the lowest binding energy near 530 eV belongs to the lattice oxygen in composite oxide [36,38,39]. The medium binding energy component O_{II} centered at 531.4 ± 0.05 eV is associated with O²⁻ ions that are in oxygen deficient regions with the matrix of composite oxide [38,39]. Therefore, as the peak area of O_{II} in ZnO/Al₂O₃/CeO₂ is accounted for a larger proportion (in Table 2), we can deduce that

the oxygen deficiency in the surface is larger in $ZnO/Al_2O_3/CeO_2$ than that in $ZnO/Al_2O_3/CeO_2$ -mix.

3.4. Ethanol sensing measurements

The responses to 1000 ppm ethanol of the three composite oxides materials at various temperatures are shown in Fig. 7. All materials exhibit different sensing properties at different operating temperature conditions. As can be seen, the optimal operating

Table 1

Energy positions of the spectral components in Ce 3d observed in $ZnO/Al_2O_3/CeO_2$ and $ZnO/Al_2O_3/CeO_2$ -mix.

Samples	Binding energy of Ce ⁴⁺ (eV)				Binding energy of Ce ³⁺ (eV)				Ce ³⁺ (%)		
ZnO/Al ₂ O ₃ /CeO ₂	915.6	906.5	900.4	897.4	887.5	881.6	903.1	899.3	884.9	880.3	26
ZnO/Al ₂ O ₃ /CeO ₂ -mix	915.6	907.0	900.4	897.8	887.8	882.1	903.2	898.7	884.9	880.4	29



Fig. 4. Raman spectra of ZnO/Al $_2O_3$ (a), ZnO/Al $_2O_3$ /CeO $_2$ (b) and ZnO/Al $_2O_3$ /CeO $_2$ -mix at different region (c and d).

temperatures of ZnO/Al₂O₃/CeO₂ and ZnO/Al₂O₃/CeO₂-mix for achieving the max ethanol response are obtained at about 260 °C, while the optimal operating temperature of ZnO/Al₂O₃ is 310 °C. The responses are obtained by increasing the operating temperature below every optimal operating temperature, which can be

Table 2

Energy positions of the spectral components in O 1s in $ZnO/Al_2O_3/CeO_2$ and $ZnO/Al_2O_3/CeO_2\text{-mix}.$

Samples	Binding e	energy of O 1	O ₁ :O ₁₁ :O ₁₁₁	
	OI	O _{II}	O _{III}	
ZnO/Al ₂ O ₃ /CeO ₂ ZnO/Al ₂ O ₃ /CeO ₂ -mix	532.6 532.6	531.4 531.5	530.4 530.1	0.15:0.64:0.21 0.19:0.49:0.32

explained by the enhanced activation of the materials. However, the gas sensing response would decline above the optimal operating temperature, which might be contributed to the competing desorption of oxygen [40]. Among the three gas sensing materials, the ethanol response of ZnO/Al₂O₃/CeO₂ is the highest in the range of 200–300 °C, while below 200 °C or above 300 °C the ethanol response of ZnO/Al₂O₃/CeO₂ is a little lower than ZnO/Al₂O₃/CeO₂-mix but still much higher than ZnO/Al₂O₃. At the optimal operating temperature of ZnO/Al₂O₃/CeO₂ (260 °C), the ethanol response of ZnO/Al₂O₃/CeO₂ reaches 170, which is about 2.4 times of ZnO/Al₂O₃/CeO₂-mix and 15.4 times of ZnO/Al₂O₃. Therefore, all the above results indicate that the introduction of Ce plays an important role on the improvement of the ethanol responses and lowering the optimal operating temperatures.

Fig. 8 shows the response and recovery time for the three composite oxides materials. The first 50 s show their responses in the air, after that the air was replaced by 1000 ppm ethanol in air and remained as such for 100 s. At 150 s the environment was switched back to air again. As is shown in Table 3, the response and recovery times of $ZnO/Al_2O_3/CeO_2$ to 1000 ppm ethanol at



Fig. 5. Ce 3d XP spectra of (A) ZnO/Al₂O₃/CeO₂ and (B) ZnO/Al₂O₃/CeO₂-mix.



Fig. 6. O 1s XP spectra of (A) ZnO/Al₂O₃/CeO₂ and (B) ZnO/Al₂O₃/CeO₂-mix.



Fig. 7. Responses of gas sensing materials made to 1000 ppm CH_3CH_2OH versus operating temperatures. (a) $ZnO/Al_2O_3/CeO_2$, (b) $ZnO/Al_2O_3/CeO_2$ -mix and (c) ZnO/Al_2O_3 .



Fig. 8. Response-recovery curves of gas sensing materials made to 1000 ppm CH_3CH_2OH at 260 $^\circ C.$ (a) $ZnO/Al_2O_3/CeO_2,$ (b) $ZnO/Al_2O_3/CeO_2-mix$ and (c) $ZnO/Al_2O_3.$

260 °C are about 2 s and 10 s, respectively, which are much shorter than $ZnO/Al_2O_3/CeO_2$ -mix and ZnO/Al_2O_3 . It further proves that $ZnO/Al_2O_3/CeO_2$ has the best ethanol sensing behavior among the three composite oxides materials.

The ZnO/Al₂O₃/CeO₂ was further exposed to different concentrations of ethanol gases at 260 °C and the responses vs. ethanol concentrations are shown in Fig. 9. The material can detect ethanol vapor down to 50 ppm with the gas response value of 30. With the enhancing of ethanol concentration, the responses increase accordingly. The response reaches 250 for ZnO/Al₂O₃/CeO₂ to 2000 ppm ethanol.

Table 3

The response and recovery times of the gas sensing materials.

Samples	Response time	Recovery time
ZnO/Al ₂ O ₃	14 s	87 s
ZnO/Al ₂ O ₃ /CeO ₂	2 s	10 s
ZnO/Al ₂ O ₃ /CeO ₂ -mix	6 s	85 s



Fig. 9. Responses of ZnO/Al₂O₃/CeO₂ versus ethanol concentrations at 260 °C.

In comparison with the previous studies of ZnO or CeO₂-based gas sensing materials which are listed in Table 4 [40–46], the gas sensing performance of ZnO/Al₂O₃/CeO₂ to ethanol is comparable as it has a relatively high gas response, low operating temperature and short response/recovery time. Therefore, the further gas selectivity measurements are focused on this sample.

Furthermore, the selectivity of gas sensor is also an important factor for further application. Fig. 10 shows the gas sensing selectivity of $ZnO/Al_2O_3/CeO_2$. It is found that $ZnO/Al_2O_3/CeO_2$ exhibits very high response to ethanol but less response to methanol and very low responses to CO, NH₃, C₇H₈ (toluene), MF (formamide), gasoline with the same concentrations of 1000 ppm, indicating that the $ZnO/Al_2O_3/CeO_2$ at 180–350 °C is a good candidate for highly selective detection of ethanol.

3.5. Gas sensing mechanism

Based on our results, the gas sensing mechanism for these composite oxides ZnO, CeO₂ and Al₂O₃ has been discussed as follows.

It is well known that when the ZnO-based gas sensors are surrounded by air, oxygen molecules are adsorbed on the ZnO surface



Fig. 10. Responses of $ZnO/Al_2O_3/CeO_2$ to varied gases (1000 ppm) versus operating temperatures.

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Table	4

Гhe	gas sensing p	roperties of Z	nO/Al ₂ O ₃ /CeO	o compared	with the refere	nces based or	1 ZnO or CeO ₂ .
	0 0 F						

Gas sensors	Ethanol concentration (ppm)	Response (R_a/R_g)	Operation temperature (°C)	Response/recovery time	References
ZnO/Al ₂ O ₃ /CeO ₂	1000	170	260	2/10 s	Our result
	50	30			
ZnO nanorods	1000	50	332	10/30 s	[43]
ZnO nanorods	1000	293	450	<10 s	[44]
CeO ₂ doped ZnO	500	60	350	200 s	[45]
ZnO:Al films	400	20	250	2-4 m	[46]
ZnO nanorods	100	18	350	10/20 s	[47]
Ce doped ZnO	100	80	320	10/5 s	[48]
ZnO films	30	10	Room temperature	28/49 s	[49]

to form chemisorbed oxygen species $(O_2^-, O_2^{2-} \text{ and } O^{2-})$ [47]. When the target gases are in contact with the surface of the sensors, a surface reaction reduces the coverage of oxygen ions and releases electrons to the conduction band of the material, which results in an increase in the conductivity of the samples [47].

Based on the fact that the composite oxide containing CeO_2 , especially ZnO/Al₂O₃/CeO₂ has superior response to ethanol, we conclude that CeO₂ must play an important role in improving the gas sensing properties. Here, electronic sensitization can be applied to explain the gas sensing mechanism of surface CeO₂ [48]. As a strong acceptor for electrons, CeO₂ induces an electron-depleted layer near the interface in the host semiconductor (ZnO/Al_2O_3) [48]. By reacting with a reducing analyte, for example ethanol, CeO₂ is induced releasing the electrons back to the semiconductor. Due to the facile creation and diffusion of oxygen vacancies, especially at the ceria surfaces, cerium has the capability to absorb and release oxygen and then to undergo rapid and repeatable Ce⁴⁺/Ce³⁺ redox cycles depending on certain conditions [43]. Therefore, ethanol would extract more oxygen in a faster time from the gas sensing materials containing CeO₂ than the one without CeO₂ [49], which can be used to explain the higher response and shorter response/recovery time for CeO₂ containing composite oxides. In conclusion, the doping with CeO₂ is in favor of enhancing the gas sensing properties by making possible cooperating effect with ZnO/Al_2O_3 .

Simultaneously, Al_2O_3 is a typical dopant with porous structures and it may play a role of "diluent", which can separate crystallites of semiconductor oxides [50].

Moreover, using Ce-doped ZnAl-LDH as precursor to prepare composite of ZnO/Al₂O₃/CeO₂, we could obtain homogeneously dispersed metal oxides as shown in SEM, HRTEM and Raman spectra. Compared with ZnO/Al₂O₃/CeO₂-mix obtained from mixed salts, the well dispersed composite oxide of ZnO/Al₂O₃/CeO₂ might possess strong interaction between ZnO, Al₂O₃ and CeO₂, which accounts for the improved gas response and the shortened response/recovery time.

4. Conclusions

The well dispersed composite metal oxides were successfully synthesized using LDHs as precursors for gas sensing studies. For comparison, the composite $ZnO/Al_2O_3/CeO_2$ obtained from the Ce-doped ZnAl LDH presents excellent gas sensing properties in ethanol detection than that without doping. Moreover, $ZnO/Al_2O_3/CeO_2$ exhibits much higher gas response value and shorter response/recovery time (2 s/10 s to 1000 ppm at 260 °C) than $ZnO/Al_2O_3/CeO_2$ -mix prepared from physical mixed salts. The gas response of $ZnO/Al_2O_3/CeO_2$ is 15.4 times higher than that of ZnO/Al_2O_3 and 2.4 times higher than $ZnO/Al_2O_3/CeO_2$ -mix to 1000 ppm ethanol at 260 °C, respectively. In conclusion, LDHs have shown good performance to prepare composite oxides for gas sensing applications, especially when introducing Ce as the dopant, of which the obtained product $ZnO/Al_2O_3/CeO_2$ can be used as a

good candidate for the detection of ethanol in future use. Furthermore, as the kinds and proportions of metal ions are changeable under certain conditions in LDHs, it may provide us an alternative way to design various composite oxides for gas sensing applications by the calcination of LDHs.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.snb.2012.12.029.

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Biographies

Dr. Qing-Hong Xu is currently an assistant professor of Chemistry at State Key Laboratory of Chemical Resource Engineering, Beijing University of Chemical Technology, China. His research interests include inorganic/organic hybrids, inorganic synthesis etc.

Dong-Mei Xu is currently a third-year master student in Dr. Guo's group, in the College of Science, Beijing University of Chemical Technology, China. Her research interests focus on the preparation and characterization of gas sensing materials.

Mei-Yu Guan is currently a second-year master student in Dr. Guo's group, in the College of Science, Beijing University of Chemical Technology, China. Her research interests focus on the preparation and characterization of gas sensing materials.

Dr. Ying Guo is a Lecture at State Key Laboratory of Chemical Resource Engineering, Beijing University of Chemical Technology, China. Her work mainly focuses on the inorganic/organic nanocomposites for gas sensing application.

Dr. Qi Qi is a postdoctor in Professor Li's group at State Key Laboratory of Inorganic Synthesis & Preparative Chemistry, Jilin University, China. His research interests include studies of gas sensing mechanism of metal oxide materials.

Dr. Guo-Dong Li is a professor of State Key Laboratory of Inorganic Synthesis & Preparative Chemistry, Jilin University, China. His research interests focus on the preparation and characterization of porous materials and its application in host-guest materials as well as the synthesis of inorganic materials with novel function such as gas sensing materials, conductive materials etc.