



Enhancement of hydrogen monitoring properties based on Pd–SnO₂ composite nanofibers

Hongnan Zhang^a, Zhenyu Li^a, Li Liu^b, Xiuru Xu^a, Zhaojie Wang^a, Wei Wang^a, Wei Zheng^a, Bo Dong^a, Ce Wang^{a,*}

^a Alan G. MacDiarmid Institute, Jilin University, Qianjin Street, Changchun 130012, PR China

^b College of Physics, Jilin University, Changchun 130061, PR China

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ABSTRACT

A nano-gas sensor based on Pd–SnO₂ composite nanofibers is fabricated by electrospinning technique and calcination procedure. The morphology, structure and composition of the as-prepared nanofibers are characterized by scanning electron microscopy (SEM), transmission electron microscopy (TEM), X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), respectively. The nano-gas sensor shows excellent hydrogen sensing properties such as high sensitivity and extremely fast response–recovery behavior (~9 s) at a lower operation temperature (280 °C). The detection limit of approximately 4.5 ppm H₂ is demonstrated. The function of adding Pd into the SnO₂ nanofibers and the sensing mechanism have also been discussed in this work.

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1. Introduction

Hydrogen, as a renewable, abundant, efficient energy source, has been extensively investigated in the application of new energy sources [1–3]. However, hydrogen is colorless, explosive, and extremely flammable in the air. Consequently, a variety of robust and safety sensors are being developed for the reliable and continuous monitoring of H₂, particularly for combustion gas detection and fuel leak detection in spacecraft, autos and aircraft, fire detectors, and industrial process emissions [4–7]. Recently, the synthesis of hydrogen sensors based on wide bandgap semiconductors such as ZnO, SnO₂, TiO₂ and GaN has gained special focus owing to their sensitivity to surface charge and wide temperature stability [8–12]. Among these materials, SnO₂ is the most popular and commercial one for the development of resistive gas sensors. Till now, various SnO₂ structures such as sintered powders [13], thin and thick films [14,15], nanoparticles [16], nanowires [17], and nanosheets [18] are fabricated and applied in gas sensors. However, most of those gas sensors suffer from relatively low sensitivity or long response/recovery time [13–18].

Palladium (Pd) is a widely used catalyst for improving the selectivity and sensitivity of SnO₂ sensors to H₂ [19–24]. On the other hand, taking the advantages of large surface-to-volume ratio

and unique electric properties based on one-dimensional nanostructures, many efficient gas sensors have been developed based on one-dimensional nanostructures [25–29]. Among the different methods for the fabrication of one-dimensional nanostructures, electrospinning has received considerable attention because of its simplicity and versatility [30,31]. Hitherto, several gas sensors have been successfully obtained for the detection of methanol [32], ethanol [33], humidity [34] and toluene [35] via electrospinning. But few H₂ sensors based on electrospun nanofibers have been reported previously [36].

In this paper, Pd-doped SnO₂ nanofiber has been fabricated via electrospinning technique and calcination process. The as-prepared nanofibers exhibit high sensitivity and ultra-fast response–recovery property. These results demonstrate a promising approach in development and realization of a low cost and high-performance hydrogen sensor.

2. Experiment details

2.1. Chemicals

Ethanol (>95%), N,N-dimethyl formamide (>95%) and SnCl₂·2H₂O were purchased from Tianjin Chemical Co. (China). PdCl₂ was purchased from Beijing Chemical Co. (China). Poly(vinyl pyrrolidone) (PVP, Mw = 1,300,000) was purchased from Aldrich. All chemicals were used as received without any further purification.

* Corresponding author. Tel.: +86 431 85168292; fax: +86 431 85168292.
E-mail address: cwang@jlu.edu.cn (C. Wang).

2.2. Preparation of Pd–SnO₂ nanofibers

In a typical procedure, 0.4 g of SnCl₂·2H₂O was dissolved in 4.4 g of DMF and 4.4 g of ethanol under vigorous stirring for 10 min. Subsequently, 0.8 g of PVP and 12 mg of PdCl₂ were added into the above solution under vigorous stirring for 30 min. The mixture was electrospun (voltage: 12 kV; distance between anode and cathode: 20 cm) and followed by sintering at 600 °C for 5 h. The concentration of Pd in the final product was 3 wt%. The pure SnO₂ nanofibers were also obtained with no addition of PdCl₂ by the same procedure.

2.3. Fabrication and measurement of H₂ gas sensor based on our products

The as-prepared nanofibers were mixed with deionized water in a weight ratio of 100:25 to form a paste. The paste was coated onto a ceramic tube on which a pair of gold electrodes was previously printed, and then a Ni–Cr heating wire was inserted in the tube to form a side-heated gas sensor. Gas sensing properties were measured using a static test system. Saturated target vapor was injected into a glass test chamber (20 L in volume) by a syringe through a rubber plug. After fully mixed with air (relative humidity was about 25%), the sensor was put into the test chamber. When the response reached a constant value, the sensor was taken out to recover in air. The electrical properties of the sensor were measured by the CGS-1 intelligent test system (Beijing Elite Tech Co. Ltd., China). The sensor response was measured between 200 and 340 °C. The sensor response is defined as the ratio R_a/R_g , where R_a is the resistance in dry air, and R_g is the resistance in test gas. The time taken by the sensor to achieve 90% of the total resistance change was defined as the response time in the case of adsorption or the recovery time in the case of desorption.

2.4. Characterization

Nanofibers were characterized by means of scanning electron microscope (SEM, SSX-550, Shimadzu) transmission electron micrographs (TEM, Hitachi S-570), X-ray diffraction (XRD, Scintag XDS 2000 diffractometer with a Cu K α radiation). Analysis of the X-ray photoelectron spectra (XPS) was performed on an ESCLAB MKII using Al as the exciting source.

3. Results and discussion

3.1. Morphological and structural characteristics of our products

Fig. 1a and b shows the typical SEM images of pure SnO₂ nanofibers and Pd–SnO₂ nanofibers, respectively, indicating diameters of the as-prepared nanofibers for all the samples are ranging from 80 to 120 nm. Further morphology characterization of our products was examined by TEM and shown in Fig. 1c and d, which indicated that the fibers have a rough surface due to the loss of PVP from the nanofibers. Those TEM images also show that both of the pure SnO₂ nanofibers and Pd–SnO₂ nanofibers are indeed composed of many interconnected grains of around 30 nm in size.

Fig. 2a shows XRD patterns of the pure SnO₂ nanofibers and Pd–SnO₂ nanofibers. All the strong diffraction peaks of both samples can be perfectly indexed as the tetragonal rutile structure for SnO₂ (JCPDS 41-1445). But there is no indication of the presence of any dopants-related diffraction peaks for the Pd-doped sample, attributing to the high dispersion or the poor crystallinity of dopants-related nanoparticles. To further prove the existence of Pd component in Pd–SnO₂ nanofibers, XPS has been used to investigate the composition and the chemical state of the elements existed

in the as-prepared Pd–SnO₂ nanofibers, and the spectra are illustrated in Fig. 2b. The Pd 3d spectrum exhibited a doublet feature at 342.7 eV (Pd 3d_{3/2}) and 336.8 eV (Pd 3d_{5/2}). These peaks correspond to the Pd²⁺ oxidation state [37] and Pd therefore exists as PdO in the Pd–SnO₂ nanofibers. All of these results give the insight that the nanofibers are composed of PdO and SnO₂.

3.2. Sensing properties

The optimal operating temperature of the sensors for detecting H₂ is an important issue, and it was obtained by performing the gas sensing experiments at different temperatures. Before exposing to the target gas, each sensor was stabilized for 2 h at the working temperature. Fig. 3a presents responses to 100 ppm of H₂ for the pure SnO₂ nanofibers and Pd–SnO₂ nanofibers samples. For the pure SnO₂ nanofibers sensor, the response increases with a raise of operating temperature and reaches its maximum (about 4) at 320 °C, then decreases rapidly with increasing temperature. On the contrary, the Pd–SnO₂ nanofibers show higher response value (about 8.2) with respect to pure SnO₂ at lower temperature (280 °C). It is known that PdO can be reduced by H₂ and form PdHx at a relatively low temperature [38]. In our case, when hydrogen is passed over the PdO/SnO₂ nanofibers, Pd was formed from PdO via PdHx at low temperature. Then the Pd metal induces the surface and lattice oxygen reductions of Pd–SnO₂ nanofibers at much lower temperatures, in contrast to the pure tin oxide.

The concentration dependence of pure SnO₂ nanofibers and Pd–SnO₂ nanofibers was investigated in the range of 20–15,000 ppm H₂ and the plots of the gas response against the gas concentration are shown in Fig. 3b. As for the Pd–SnO₂ nanofibers, the results clearly indicate that even the lowest concentration of H₂, i.e. 20 ppm, the response is more than 3. The response value increases rapidly with increasing H₂ concentration at first (below 5000 ppm). Above 5000 ppm, the response slowly increases with increasing H₂ concentration. Although the similar trend was also observed for pure SnO₂ nanofibers, the responses were much weaker, which indicate a much lower sensitivity compared with the Pd–SnO₂ nanofibers. In addition, a low detection limit of the Pd–SnO₂ nanofibers is found to be around 4.5 ppm according to Fig. 3b, while the detection limit of pure SnO₂ nanofibers is about 25 ppm which is more than 4 times of that of the Pd–SnO₂ nanofibers. The detection limit is defined as the concentration at which response is ~ 1.1 , corresponding to 10% change of resistance.

There are several reasons which should be considered to explain the improvement of the nanofibers' sensing performance upon PdO doping. To describe the sensitization mechanism more clearly, we present a simple model in Fig. 4. As shown in the schema, the whole process can be divided into three steps. Step 1 is the dissociation of molecular oxygen on the sensor surface (Fig. 4a). In this step, the PdO nanoparticles play a role as catalyst for activating the dissociation of molecular oxygen, the atomic products then diffuse to the metal oxide support. This step greatly increases both the quantity of oxygen that can repopulate vacancies on the SnO₂ surface and the rate at which this repopulation occurs, resulting in a greater and faster degree of electron withdrawal from the SnO₂ than for the pure SnO₂ nanofibers (Pd is a far better oxygen dissociation catalyst than SnO₂) [39,40]. This step is well-established in the catalysis literature and known as the "spill-over" effect. When hydrogen is introduced, PdO is reduced to metallic palladium, returning electrons to SnO₂, which is defined as Step 2 (Fig. 4b). In Step 3 (Fig. 4c), hydrogen molecules adsorbed on palladium simultaneously spill-over the surface of SnO₂, activating the reaction between hydrogen and the adsorbed oxygen [38]. In this step, the dissociation of H₂ at the Pd surface forms atomic H that leads to additional reaction schemes [41]. Reviewing the basic reaction scheme between

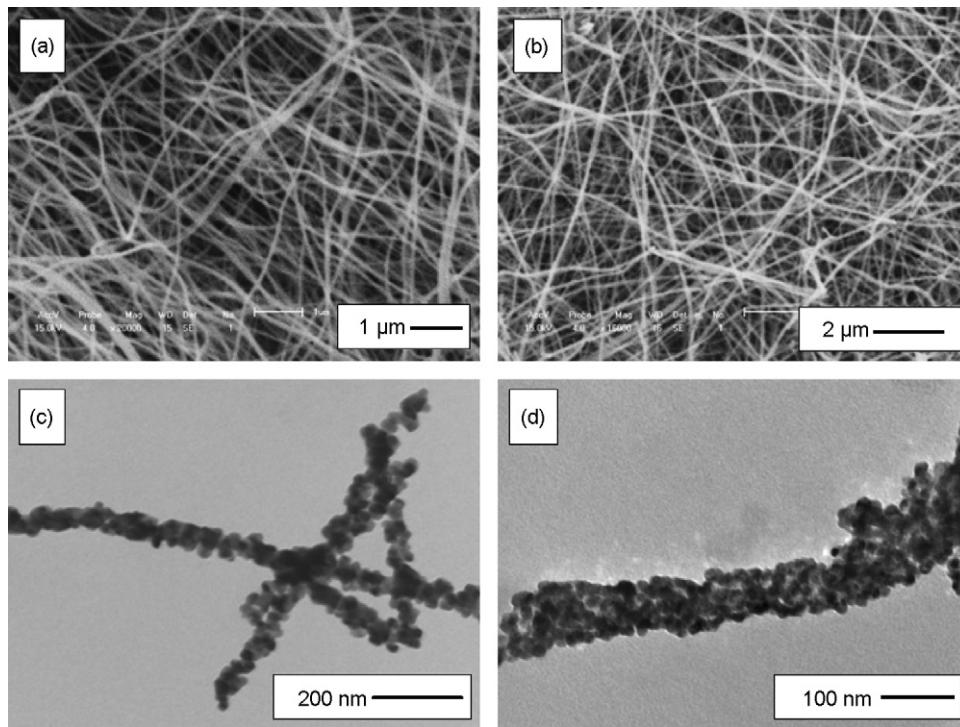


Fig. 1. SEM images of (a) pure SnO₂ nanofibers and (b) Pd-SnO₂ nanofibers. TEM images of (c) pure SnO₂ nanofibers and (d) Pd-SnO₂ nanofibers.

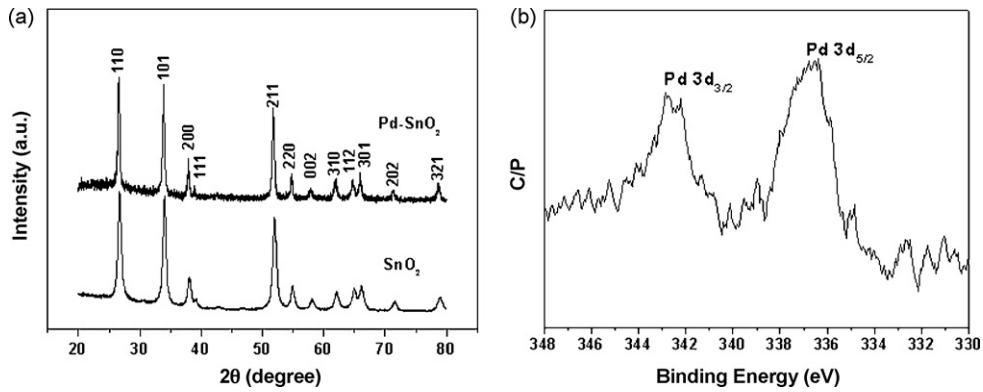


Fig. 2. (a) XRD patterns of the products and (b) XPS spectra of Pd 3p for Pd-SnO₂ nanofibers.

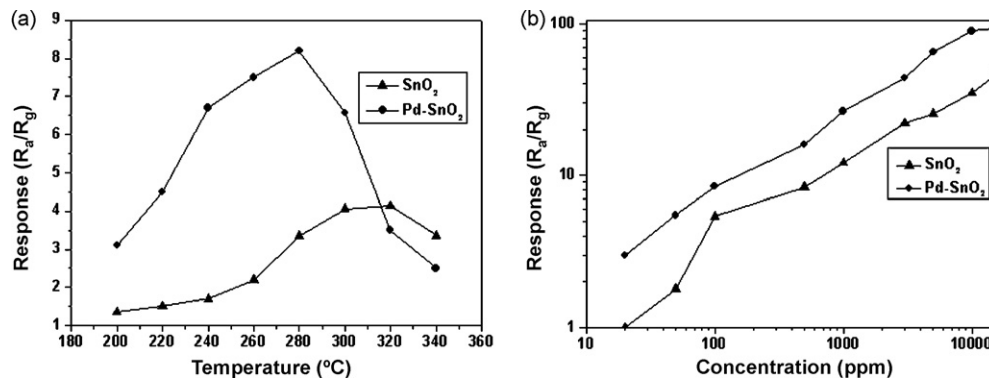


Fig. 3. (a) Responses of pure SnO₂ and Pd-SnO₂ nanofibers to 100 ppm H₂ as a function of operating temperatures. (b) Dependence of response on H₂ concentration for pure SnO₂ and Pd-SnO₂ nanofibers.

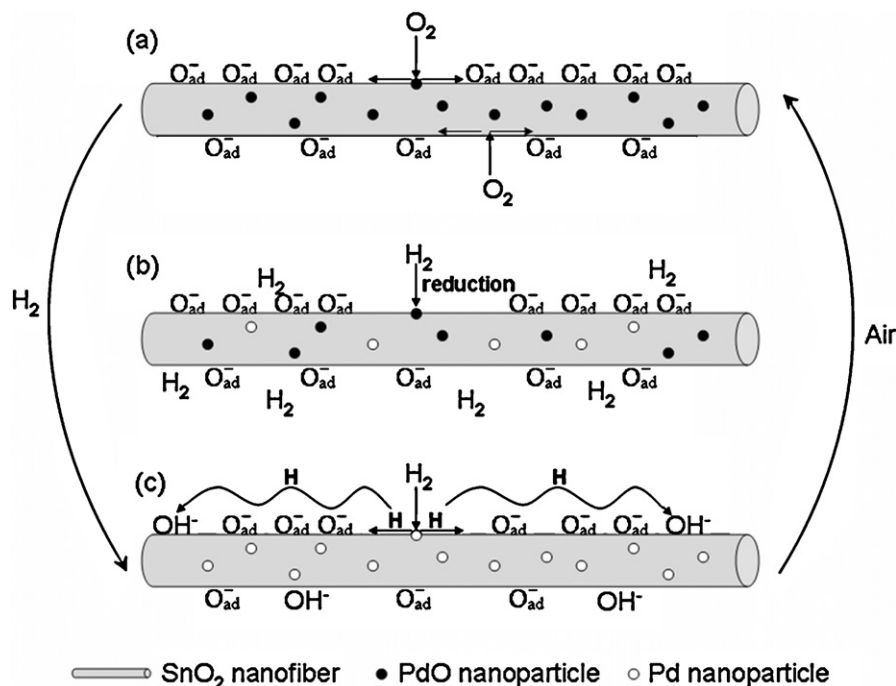
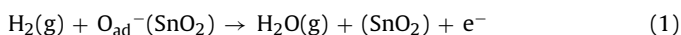
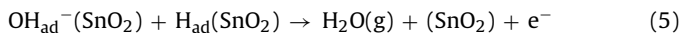
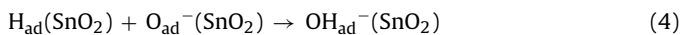


Fig. 4. Schematic model of the three steps for the sensitization mechanism of the as-prepared nanofiber sensor: (a) molecular oxygen dissociation on PdO nanoparticles followed by spill-over of the atomic species onto the SnO₂ surface; (b) reduction of PdO nanoparticles by H₂; (c) spill-over of H₂ on the SnO₂ surface and reactive with the oxygen species.

adsorbed oxygen species on the SnO₂ surface and molecular H₂ is a single step process presented below



With the dissociation of H₂ at the Pd surface, additional reaction schemes are supplied



In these reaction paths, H₂O(g) is liberated as the final reaction product, resulting in accumulation of electrons at the surface which is responsible for the conductance increase, hence the better

sensitivity to H₂ of the Pd–SnO₂ nanofiber sensor than pure SnO₂ nanofiber.

It is well known that response and recovery characteristics are important for evaluating the performances of hydrogen sensors. To investigate the response–recovery behaviors of the Pd–SnO₂ nanofibers sensor, the sensor was sequentially exposed to 20, 50, 100, 500 and 1000 ppm H₂ at 280 °C. The sensor exhibits high response and fast response and recovery to H₂, as shown in Fig. 5. The response and recovery times are very short and change slightly with changing H₂ concentration. When exposed to H₂ with different concentrations, the response and recovery times are about 9 s. The extremely fast response and recovery behavior can be attributed to the one-dimensional nanostructure of Pd–SnO₂ nanofibers. It can facilitate fast mass transfer of the hydrogen molecules to and from the interaction region as well as improve the rate for charge carriers to transverse the barriers along the fibers [34].

4. Conclusions

Pd–SnO₂ composite nanofibers have been fabricated via electro-spinning and calcination. The as-prepared samples were evaluated for their gas sensing properties towards H₂. A maximum response value of 8.2 and extremely fast response–recovery behavior are obtained for 100 ppm H₂ detection at 280 °C, which exhibited better responses and lower operating temperature than that of the pure SnO₂ nanofibers. These results demonstrate a promising approach in development and realization of a low cost and high-performance hydrogen sensor.

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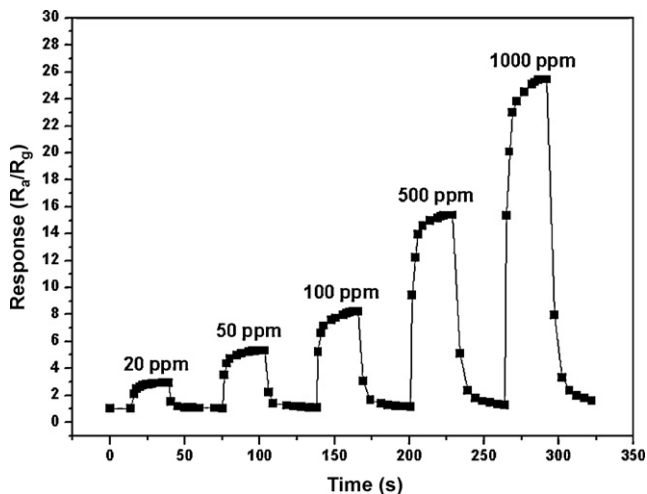


Fig. 5. Response and recovery characteristic curves of the sensor based on Pd–SnO₂ nanofibers to H₂ in the range of 20–1000 ppm at 280 °C.

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Biographies

Hongnan Zhang received his bachelor degree in chemistry at Jilin University in 2006. As a PhD student, he is working at Alan G. MacDiarmid Institute since 2006. His current research activities are centered on the fields of functional nanomaterials.

Zhenyu Li received his PhD degree from Jilin University in 2007. He became a research assistant of Jilin University in 2008. His research interests focus on the one-dimensional nanomaterials.

Li Liu received her PhD degree from the College of Electronics Science and Engineering, Jilin University, China in 2008. She was appointed as an associate professor in College of Physics, Jilin University in 2006. Her present research interests are in the field of sensing functional materials and chemical sensors.

Xiuru Xu received her bachelor degree in chemistry at Jilin University in 2009. As a postgraduate student, she is working at the same university since 2009. Her current research interests are centered on the one-dimensional functional nanomaterials.

Zhaojie Wang received his bachelor degree in chemistry at Jilin University in 2008. As a PhD student, he is working at the same university since 2008. His current research interests are centered on the one-dimensional functional nanomaterials.

Wei Wang received his bachelor degree in chemistry at Jilin University in 2007. As a PhD student, he is working at the same university since 2007. His current research activities are centered on the fields of functional nanomaterials.

Wei Zheng received his bachelor degree in chemistry at Jilin University in 2005. As a PhD student, he is working at the same university since 2005. His current research interests focus on the synthesis of one-dimensional nanomaterials.

Bo Dong received her bachelor degree in chemistry at Harbin Normal University in 2009. As a postgraduate student, she is working at Jilin university since 2009. Her current research interests are centered on the one-dimensional functional nanomaterials.

Ce Wang is a professor of Department of Chemistry in Jilin University, China. She received her BS degree in Department of Chemistry, Jilin University in 1982. She received her PhD degree in Technische Universität Wien, Austria in 1995. And she held her postdoctoral position in Drexel University from 1995 to 1997. Her current research interests are electrospinning and polymer chemistry.